

THERMAL & THERMAL TRANSFER LABEL PRINTERS

models

**witty 216, witty 218,
witty 260, witty 280**

USER MANUAL

starting from S/N 4000 K



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Features and specifications are subject to change without notice

witty 216 / 218 / 260 / 280

GRAPHIC LABEL PRINTERS

1. GENERAL DESCRIPTION

These units offer an accurate and high quality printing moreover a formatting capability of 5 layouts in EEPROM. They can operate in dispensing mode, because of the inside mechanism for peeling and rewinding, or in strip form.

Resident Bar Codes are dispensed at high

speed and the eight character generators with eighty magnifications give a wide range of fonts.

The inside label unwind holder offers an autonomy of 1750 labels (54 x 40 mm), the modular design of these printers offers an easy service as well for electronic boards as for mechanics maintenance.

Printers of this family have obtained the IMQ approval according to European Standard EN 60950.

2. TECHNICAL SPECIFICATIONS

PRINTING

Method: Direct Thermal and Thermal Transfer

Resolution: 6 dots/mm; 320 dots/line (**witty 216/260**)

8 dots/mm; 448 dots/line (**witty 218/280**)

Print width: 53 mm max. (**witty 216/260**)

56 mm max. (**witty 218/280**)

Print speed: up to 120 mm/s

X/Y positioning of texts and bar codes

Texts and bar codes printed in four orthogonal directions

Lines, boxes, shadow and reverse printing

Graphic and logos: bit image mode

Bar Codes: EAN8, EAN13, 2/5, 2/5 I, 3/9, 2/7,

UPC-A, UPC-B, UPC-E, CODE 128, EAN 128,

EAN13+ADDON

Automatic Check Digit computation

Wide/narrow ratio full programmable

Half, standard and double density

Height programmable

Suppression of human readable characters

Batch printing: up to 9999 labels

Layouts: 5 programmable in EEPROM (**witty 260/280**)

Up to 10 protection levels for variable data printing

4 up/down 16 digits counters (**witty 260/280**)

Software reset command

Black intensity adjustable via software

Print button for last label repeating

THERMAL HEAD TEMPERATURE CONTROL

SERIAL DATA TRANSFER INTERFACE

RS232, default setting: 9600, N, 8, 1

BAUD RATE programmable in EPROM

HANDSHAKE PROTOCOL

SW : XON/XOFF

HW : DTR

DATA TRANSMISSION

ASCII format

CHARACTER GENERATORS:

(**witty 216/260**)

Micro (fixed matrix) 5x5

Standard (fixed matrix) 7x5

Draft (fixed matrix) 8x13

Big (fixed matrix) 16x24

Switzerland (fixed matrix) 16x24

New Century (fixed matrix) 24x24

Arial (proportional) 32

Compact (proportional) 19

(**witty 218/280**)

Micro (fixed matrix) 5x5

Standard (fixed matrix) 7x5

Draft (fixed matrix) 8x13

Big (fixed matrix) 16x24

New Century (proportional) 45

Arial (proportional) 32

Motor (fixed matrix) 32x48

Compact (proportional) 19

Magnifications 9x9

CHARACTER SIZES

(**witty 216/260**) 0.82 mm x 0.82 mm min.

48.00 mm x 48.00 mm max.

(**witty 218/280**) 0.62 mm x 0.66 mm min.

36.00 mm x 57.00 mm max.

PERMANENT MEMORY (**witty 260/280**)

32K bytes, 20 years data retention

DETECTORS

End of paper and feeding synchronism

End of thermal ribbon (TT models)

PRINT MEDIA

Labels, tags and continuous paper

LABEL SIZES

Width: 30 mm min., 60 mm max.

Length: 6 mm min.

500 mm max. (**witty 216/260**)

285 mm max. (**witty 218/280**)

Key: width min.: 2 mm

depth min.: 7 mm starting 2 mm min.
from the inner edge

ROLL SIZES

Width: 30 mm min., 60 mm max.

Outer diameter: 130 mm max.

Core diameter: 38 mm min.

THERMAL RIBBON (TT models)

Base polyester film

Outer diameter: 58 mm max., length 220 meters

Width: 32 mm min., 54 mm max.

Core diameter: 25.4 mm

PRINTER DIMENSIONS

Height: 170 mm; Depth: 338 mm

Length: 178 mm; Weight: 10 Kg

POWER REQUIREMENTS

Voltage: 220/240 Vac; 50-60 Hz

on request 110 Vac

ENVIRONMENT

Operating temperature: 0°/ 40° C

Storage temperature: -20°/60° C

Humidity: 10% - 95% non-condensing

OPTIONS

Real Time Clock (**witty 260/280**)

Label taken sensor

Guillotine

Rewind unit

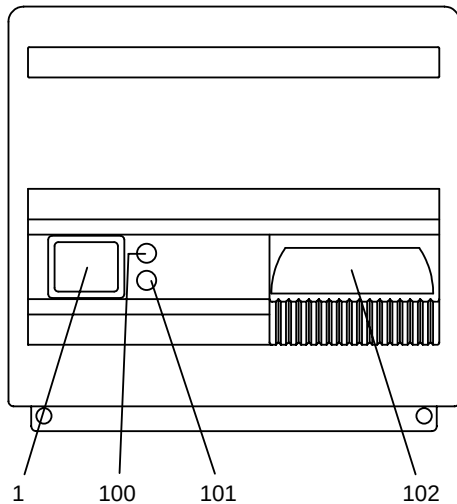
3. UNPACKING

Open the box and check the content :

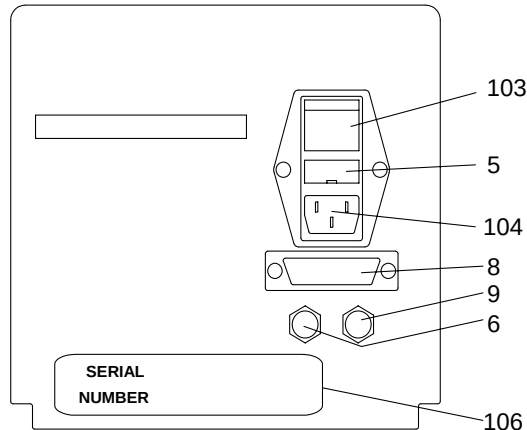
- a) **italora** label printer model **witty 216** or **witty 216** or **witty 260** or **witty 280**
- b) power cable
- c) roll of labels

- d) roll of thermal ribbon (TT model only)
- e) printing tests
- f) serial cable
- g) CD Rom with manuals and Etik Light

4. EXTERNAL DESCRIPTION



PICTURE 3



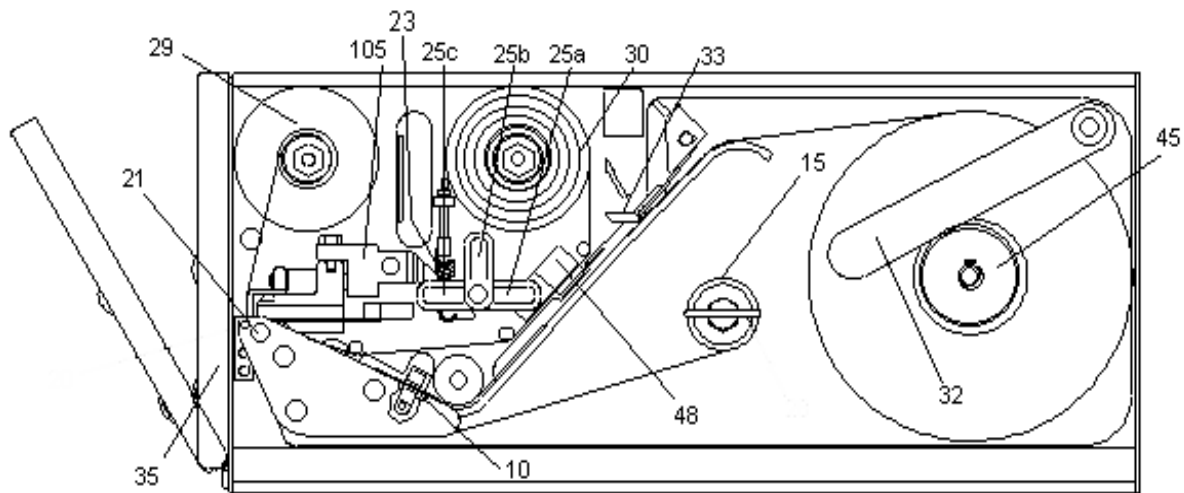
PICTURE 4

- 1: manual printing push button
- 100: **red led** => lit at POWER ON
- 101: **green status led** =>
 - **lit:** ON-LINE
 - **blinking:** end of paper
end of ribbon
 - **off:** syntax error (push printing button to restart)
head temperature control active
- 102 label output

- 5: 2 fuses 2AT (main)
- 6: 1 fuse 1.6AT (logic)
- 8: I/O connector
- 9: fuse 8AT (thermal head)
- 103: main switch
- 104: power cord plug
- 106 trimmer for black intensity fine adjust
 - clockwise = more intensity
 - anticlockwise = less intensity

5. MAIN COMPARTMENT DESCRIPTION (see following picture)

- 10 - photosensor for end of roll and label synchronisation
- 15 - rewinding shaft with adjusting clutch
- 18 - print head position fine adjustment
- 21 - rubber feeding roll
- 23 - print head assembly pressure spring
- 25 - lock / unlock lever
 - 25a - working position
 - 25b - open position
 - 25c - cleaning position
- 29 - thermal ribbon rewinder (TT model)
- 30 - thermal ribbon stock (TT model)
- 32 - label guide arm
- 33 - pressure clip
- 35 - front cover
- 45 - label unwind holder
- 48 - photosensor for end of thermal ribbon (TT model)
- 105 - print head assembly



PICTURE 6

6. INCOMING INSPECTION

- * Open the main compartment
- * Check the presence of the label roll and of the thermal ribbon roll (TT model)
- * Check the correct pinout of the serial I/O Cannon 25 pins female connector and connect the printer to the computer .
- * For further details see chapter "Connection to Host Computer".
- * Check the voltage on the name plate next to the power receptacle.
- * Connect the power cable to a grounded power line
- * Lift the printhead down by rotating the lever #25a.
- * Switch the main switch on (rear panel) RED and GREEN leds ON mean operating conditions.
- * Push the PRINT BUTTON, you will get a printing test with the EPROM release information.
- * Sending data from the computer you will get the first printing.
- * Push the PRINT BUTTON to get the last printing again; the printer keeps the information of the last printing until next data arrive.

NOTE: **Printer retains the label length and the backing paper transparency in permanent memory.**
In case of change of print media see the following paragraph.

6.1. LABEL FORMAT SET UP PROCEDURE

(see pictures 7 and 8)

The printer retains the label length and the backing paper transparency in permanent memory. **If changing label format or print media type (for witty 216/218 also at each switch on)** you have to use the following procedure to update the values:

- 1 - Switch the printer off.
- 2 - Lift the printing head up by rotating lever #25b.
- 3 - Thread the web between the feed roller and the printing head #21,105.
- 4 - Check web has been rightly positioned under the label photosensor #10.
- 5 - Lift the printing head down by rotating the lever #25a.

6a (**witty 260/280**) - Switch the printer on while pushing the print button. Printer ejects some labels (depending on their length) and stores the values of the media. Release the print button.

6b (**witty 216/218**) - Switch the printer on; the green led lit; send the command ?23& (see **Programming Manual**) in order to set the printer in label mode: the green led goes off, the printer ejects some labels (depending on their length).

7 - The green led lit and the printer is ready to work.

For further information about media options see chapter 7 and the paragraph "Labels, tags and continuous media printing" of the Programming Manual.

7. PRINTING MEDIA DESCRIPTION

7.1 PAPER SPECIFICATIONS

White coated glossy printing paper

- weight: 65 ÷ 90 g/mq (ISO536)
- caliper: 0,075 ÷ 0,083 mm (ISO534)

ADHESIVE SPECIFICATIONS

- peel adhesion(90° C): 430 N/m
- service temperature: -20° C ÷ + 70° C

LINER SPECIFICATIONS

- BG 40 brown, supercalendered glassine
- weight: 65g/mq (ISO536)
- caliper: 0.057 mm (ISO534)
- transparency: 45%

TAGS AND CONTINUOUS STRIPS

- weight: 200 g/mq max

SUGGESTED MODELS

- Fasson Fasthermal NT
- Kanzaki KPT 86-H
- Fasson Fastransfer MP - S470 (TT models)
- Fasson Fastransfer Extra - S470 (TT models)

LABEL AND TAGS DIMENSIONS

See Chapter 2

7.2. THERMAL RIBBON SPECIFICATIONS

- film thickness 4.5 ÷ 6 micron
- core diameter: 25.4 mm
- outer diameter: 58 mm max
- width: 32 mm min/ 54 mm max
- length: about 220 meters (58 mm DIA. max)
- ink coating outside

SUGGESTED MODELS

- TOIKO C 250 (matt paper)
- TOIKO CR 150 (glossy paper and polypropylene)
- TOIKO R 300 (plastic media)

STORAGE

Keep labels and ribbons in a dry place at temperature not over 40° C and not exposed to direct sun light.

8. THERMAL RIBBON AND LABEL ROLL REPLACEMENT

8.1. THERMAL RIBBON REPLACEMENT (TT MODELS)

(see picture 7)

Open side of printer.

Remove the used roll. Remove the core #47 from the shaft and put it on the rewinder #29.

By rotating the lever #25b, lift the printing head #105 from the feed roller #21, setting the movement of the ribbon free.

Slide new ribbon #43 onto shaft and thread it under

the ribbon photosensor #48 and the threaders

#108,107 and 37 and up round to the rewinder #29.

Attach the ribbon leader with label/tape to core #47.

Return head lever to closed position #25a.

Close side of printer.

8.2. LABEL ROLL REPLACEMENT

In case of changing of label format or printing media type, remember to follow the "Label format set up procedure" shown on paragraph 6.1.

8.2.1. DISPENSING MODE

(see picture 8)

Open side of printer.

Remove the empty label roll.

Lift guide arm #32.

Insert new label roll onto roller #45

Bring the guide arm #32 down and push it tightly against the side of the label roll.

By rotating the lever #25b, lift the printing head #105 from the feed roller #21, setting the movement of labels and ribbon free.

Remove clip #28 from the rewinding shaft #15.

Remove backing paper from the rewinding shaft.

Remove the first 50 centimetres from liner of the new roll labels.

Hold pressure clip #33 up and feed the liner through the path, slide it on the rewinder unit #15 and fasten it with the clip holder #28.

Turn the rewinder to stretch the paper.

Turn head lever back to closed position #25a.

Check paper has been rightly positioned under the label photosensor #10.

Check pressure clip #33 has been positioned between centre and outer side of the label.

Close side of printer.

8.2.2. STRIP FORM MODE (see picture 9)

Open side of printer.
Remove the empty label roll.
Lift up the guide arm #32.
Insert new label roll onto roller #45
Bring the guide arm #32 down and push it tightly against the side of the label roll.
By rotating the lever #25b, lift the printing head #105 from the feed roller #21, setting the movement of labels and ribbon free.

Hold pressure clip #33 up and feed the paper through the path.
Turn head lever back to closed position #25a.
Check paper has been rightly positioned under the label photosensor #10.
Check pressure clip #33 has been positioned between centre and outer side of the label.
Close side of printer.

8.2.3. REWINDING MODE (see picture 10 and 11)

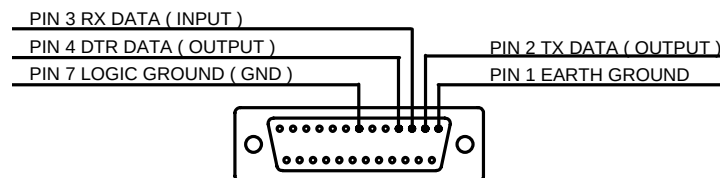
Is necessary to rewind printed labels inside option P/N 801620098 (see picture 11).

Open side of printer.
Remove the empty label roll.
Lift guide arm #32.
Insert new label roll onto roller #45
Bring the guide arm #32 down and push it tightly against the side of the label roll.
By rotating the lever #25b, lift the printing head #105 from the feed roller #21, setting the movement of labels and ribbon free.

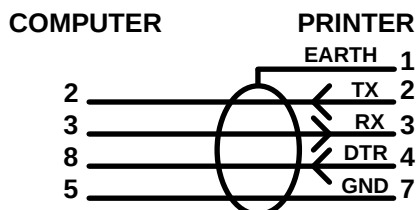
Remove clip #28 from the rewinding shaft #15.
Hold pressure clip #33 up and feed the paper through the path, slide it on the rewinder unit #15 and fasten it with the clip holder #28.
Turn the rewinder to stretch the paper.
Turn head lever back to closed position #25a.
Check paper has been rightly positioned under the label photosensor #10.
Check pressure clip #33 has been positioned between centre and outer side of the label.
Close side of printer.

9. CONNECTION TO HOST COMPUTER

witty 216 / 218/ 260 / 280 printers have a RS232 hardware interface. Provided on board connector is a Cannon 25 pins "DB" female cabled as shown in the following pictures.

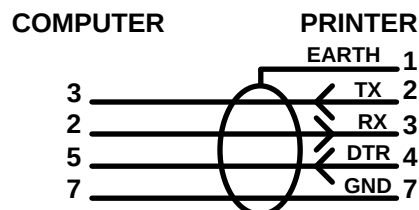


COMPUTER CONNECTOR WITH 9 PINS



COMPUTER CONNECTOR:
-using sw protocol XON/XOFF:
short together PINS 7-8 and 1-4-6.
-using hw protocol DTR:
short together PINS 1-4-6.

COMPUTER CONNECTOR WITH 25 PIN



COMPUTER CONNECTOR:
-using sw protocol XON/XOFF:
short together PINS 4-5 and 6-8-20.
-using hw protocol DTR:
short together PINS 6-8-20.

10. MAINTENANCE

WHEN NOT IN USE:

- SWITCH OFF POWER
- ALWAYS LIFT UP THE PRINTER HEAD

10.1. CLEANING

Print Head

- Turn the power off.
- Wait until thermal head cools down.
- Lift the print head by using the lever on position 25c
- Remove labels and thermal ribbon.
- Moisten a cotton cloth with denatured alcohol.
- Polish the below side to remove incidental adhesive traces or parts of labels - Wait until dry before use

WARNING: never use hard tools as this may damage the print head.

Rubber feeding roll: use alcoholic detergents.

Photosensor: use a soft brush.

Metallic and plastic parts: use a soft cloth with water-based detergent (weak).

Removing adhesive traces or parts of labels: use alcoholic detergents. Be careful the liquid does not drip on the electronic compartment.

11. TROUBLE SHOOTING

11.1. NO LABELS FEEDING

Two situations may occur.

a) RED led is OFF, check (pict.3,#100):

- main voltage
- main switch (pict.4,#103) ON.
- main connector (pict.4,#104) plugged in
- main fuses (pict.4,#6) intact.

b) RED led is ON, GREEN led is BLINKING, check:

- label roll is not used up.
- paper position under the photosensor (pict.8,#10)
- thermal ribbon is not used up (TT models).
- thermal ribbon position under the photosensor (pict.7,#48) (TT models).

11.2. INCORRECT LABEL ALIGNMENT

Make sure that:

- print head is closed (pict.6,#25a)
- paper position under the photosensor (pict.8,#10)
- backing paper is correctly rewound (pict.6,#15)
- pressure clip (pict.6,#33) is positioned

between centre and outer side of the label.

- guide arm (pict.6,#32) is tightly pushed against the side of the label roll.

See also "Label format set up procedure" paragraph 6.1

11.3. PAPER SLIDES TO RIGHT SIDE

Check whether:

- pressure clip (pict.6,#33) is positioned between centre and outer side of the label.

- guide arm (pict.6,#32) is closely positioned against the side of the label roll.

11.4. PRINTING WITH PATCHES MISSING

Check whether:

- thermal print head needs cleaning (chapter 10)

- there are creases on the rewound thermal ribbon. If so, turn the nut (pict.7,#110) clockwise, in order to increase the rewinding torque (a quarter of a turn max.) while holding the roller (pict.7,#29) still.

AND FOR TT MODELS:

- thermal ribbon unwinds correctly.

11.5. BLANK LABELS

Check whether

- the fuse (8AT) on the back panel has blown
- the print head connector is correctly plugged in

(pict.13,#112) with polarity key up.

- thermal ribbon is correctly positioned, opaque surface on the label side (TT models).

11.6. POOR PRINTING CONTRAST

- See printer rear panel.
- turn the print head screw (pict.4,#106) for temperature fine adjustment : clockwise to make print darker. anticlockwise to make print lighter. Otherwise use the software command ?77& (see Programming Manual).

BEWARE: continual high operating temperature of thermal head may reduce its working life and may also

fuse the ribbon (TT models).

11.7. LABELS ARE NOT CORRECTLY PEELED OFF (DISPENSING MODE)

- Make sure the label adhesive respects the specifications (see chapter 7).
 - Turn the nut (pict.16,#113) clockwise, in order to increase the rewinding torque (a half of a turn max.) while holding the roller (pict.16,#15) still.
- BEWARE:** excessive torque may cause incorrect labels alignment.

12. HARDWARE NOTES

12.1. HOW TO CHECK ELECTRONIC BOARDS

- **First unplug the power cable from the printer.**
 - open side of printer
 - remove the front panel (pict.17,#35), turning the 2 screws (pict.17,#114,115) and the side screw (pict.19,#116) out.
 - turn the 2 rear panel screws (pict.18,#117,118) and the 3 side screws (pict.19,#119,120,121) out.
 - pull carefully off the electronic cabinet from the printer chassis and unplug the following connectors
- from CPU board (pict.21).
P1 = stepping motor
P2 = thermal head
P4 = label photosensor
P7 = leds and push button
P9 = ribbon photosensor
- disconnect the ground cable turning the chassis nut out.

12.2. ELECTRONIC BOARDS REPLACEMENT

Unplug the following connectors from the CPU board (pict.21):

CN1 = power supply
CN2 = power supply
P5 = serial interface

- turn the lock screw out and pull out the CPU board (pict.20,#50).
- turn the 4 rear panel screws (pict.18,#122,123,124,125) out.
- unplug the fuses connectors and the main switch connector.
- turn the 2 lock screws (pict.20,#126,127) out.
- pull the power supply (pict.20,#13) out.

12.3. PRINT HEAD PROTECTION FUSE REPLACEMENT

- Thermal print head is protected by an 8 A timed fuse (pict.4,#9).

12.4. THERMAL PRINT HEAD REPLACEMENT

(see picture 26)

- 1 switch the printer off .
- 2 unplug the flat connector #112 from the print head.
- 3 lift print head by rotating the lever #25c.
- 4 turn the screw #130 out.
- 5 remove the adjusting nut #18 and the retaining ring #137.
- 6 pull out the print head and dissipater assembly from the pivot pin.
- 7 turn the screw #138 out and remove the print head #26 from the dissipater.
- 8 replace thermal head and run back steps 7 to 2.

WARNING: pay attention to plug in correctly the thermal head connector, wrong connection causes

irreversible damage to the print head functionality (pict. 13)

- 9 in case of printing quality problems, loosen the screw #130 and turn slowly the adjusting nut in or out #18, for the best printing quality, finally lock the screw #130.
- 10 in case of creases on the rewound thermal ribbon, loosen the screws #128,129 and adjust the plate #37 in order to obtain a correct parallelism and flatness on the rewound ribbon; finally lock the screws #128,129 (TT models).

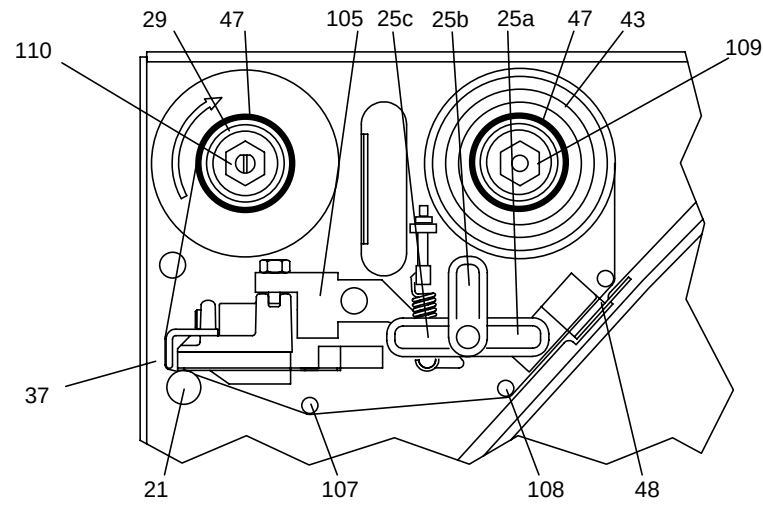
12.5. DRIVE BELT REPLACEMENT

(see picture 27 and 28)

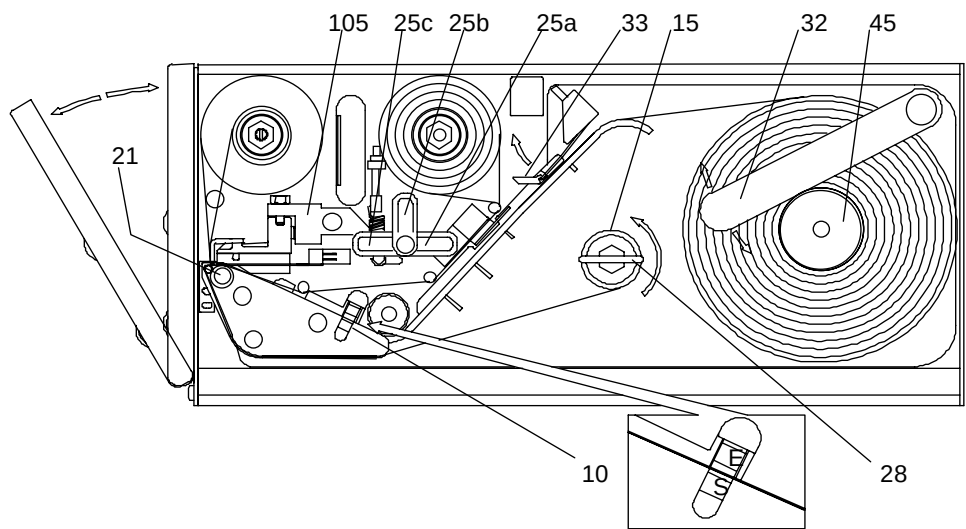
Disassemble the electronic cabinet from the printer chassis as shown in paragraph 14.1, remove the 3 screws #131,132,133 and the safeguard plate #134,

then loosen the idler #16. Replace the belt and stretch it by the idler till you get a deflection of 4 to 6 mm when applying a force of 7 N.

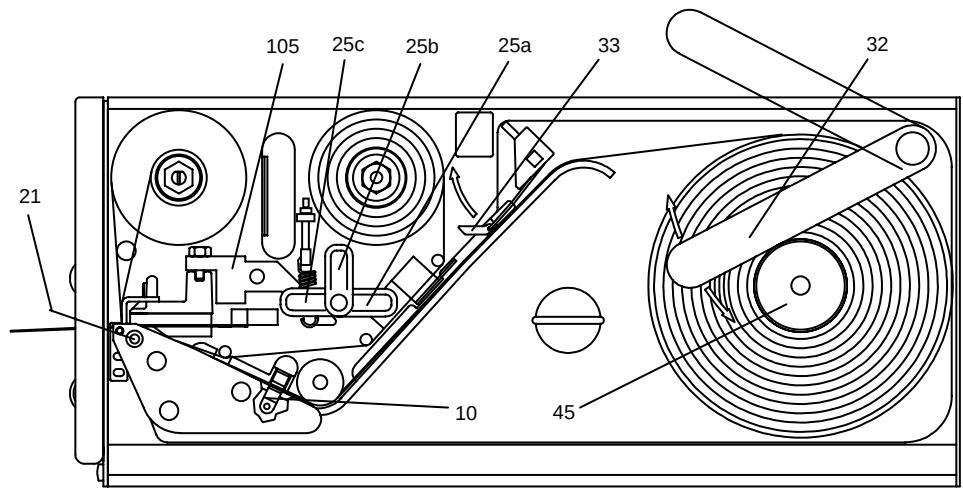
13. PICTURES



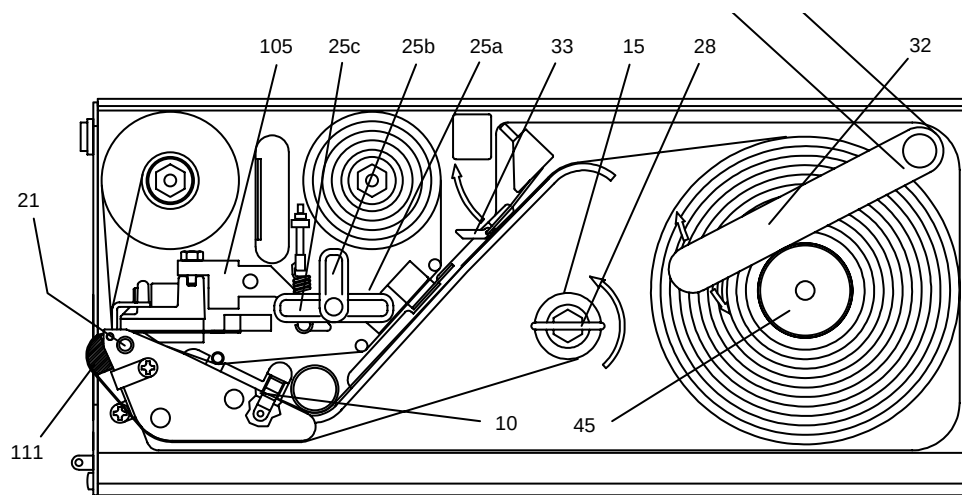
PICTURE 7



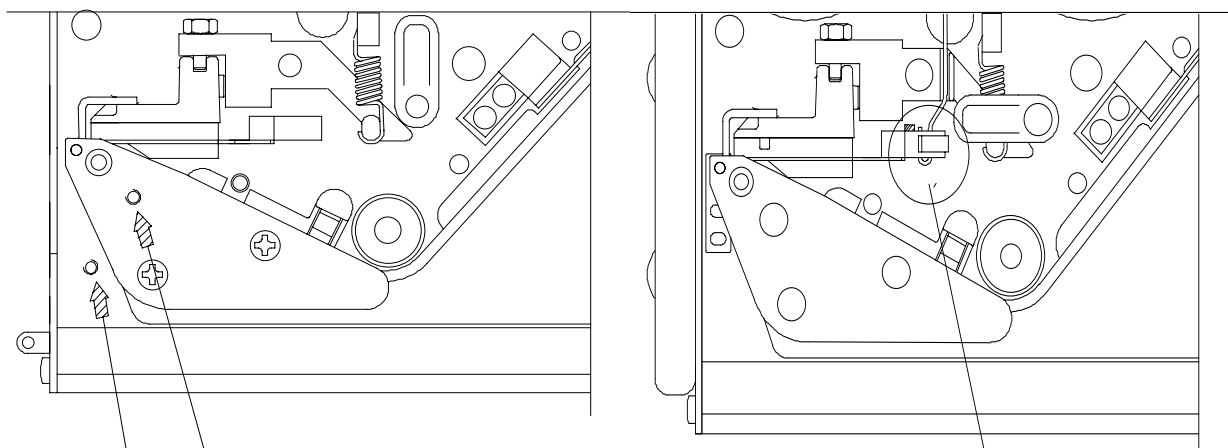
PICTURE 8



PICTURE 9

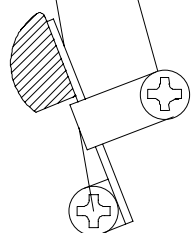


PICTURE 10

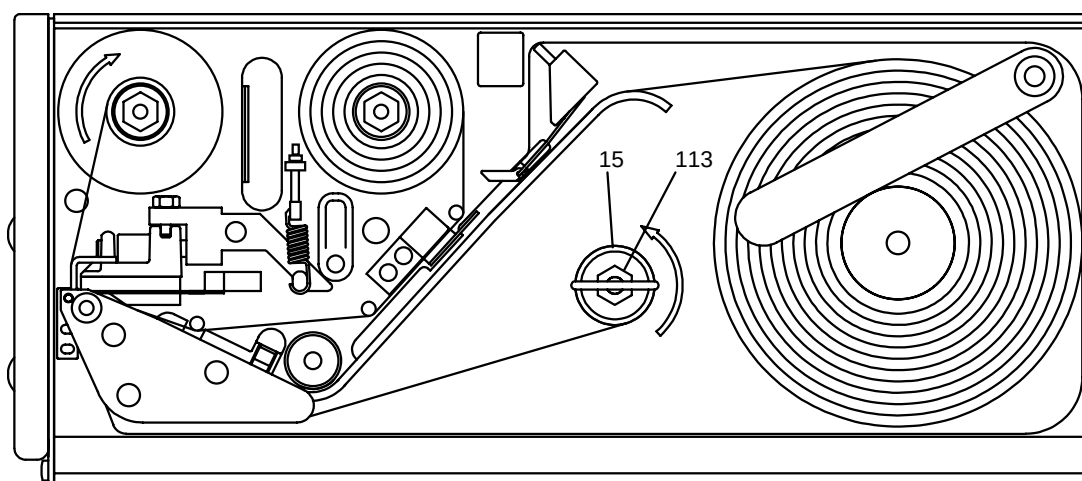


112

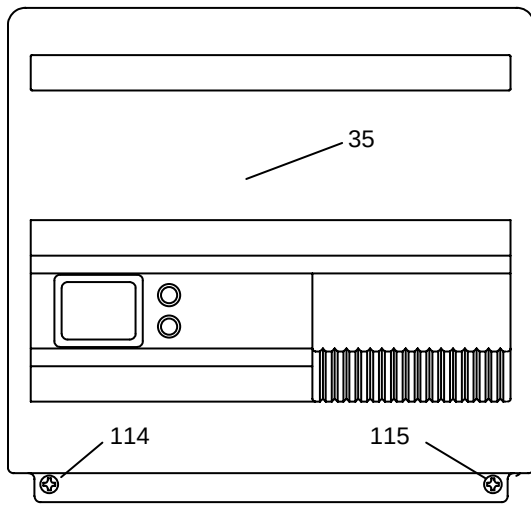
PICTURE 13



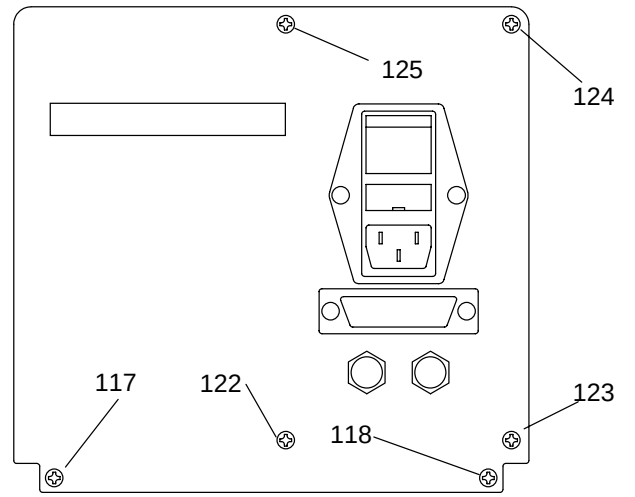
PICTURE 11



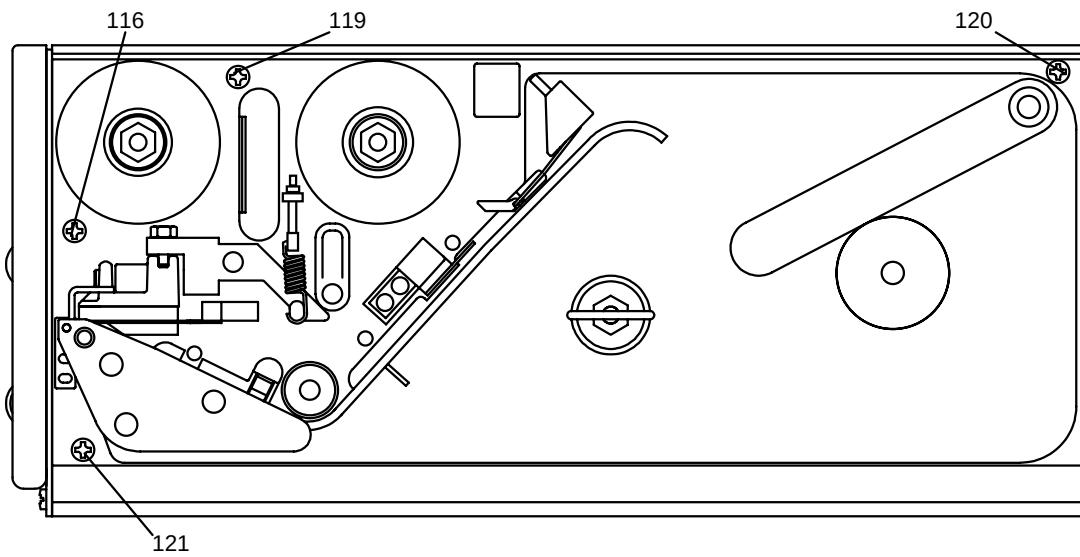
PICTURE 16



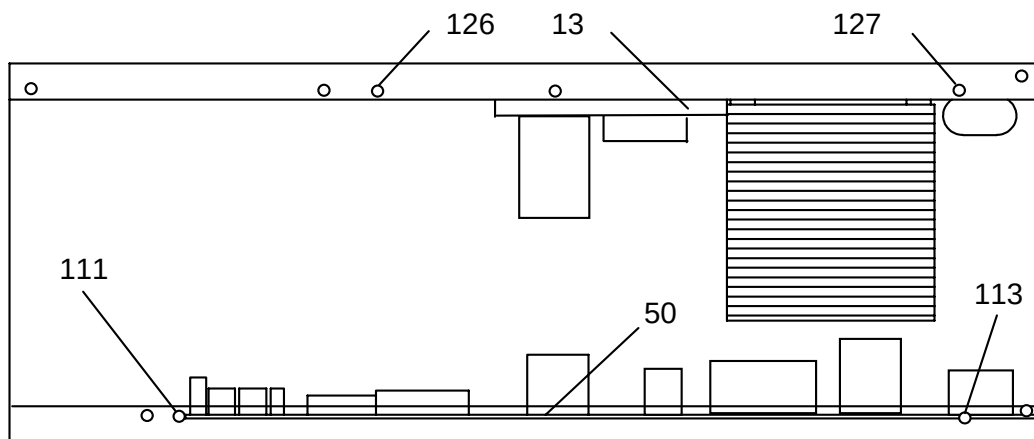
PICTURE 17



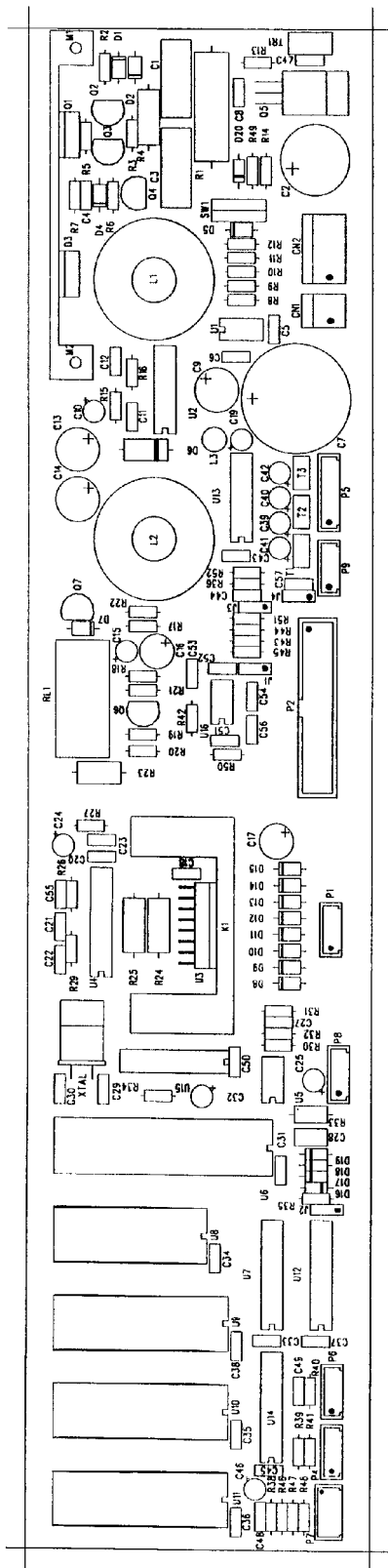
PICTURE 18



PICTURE 19



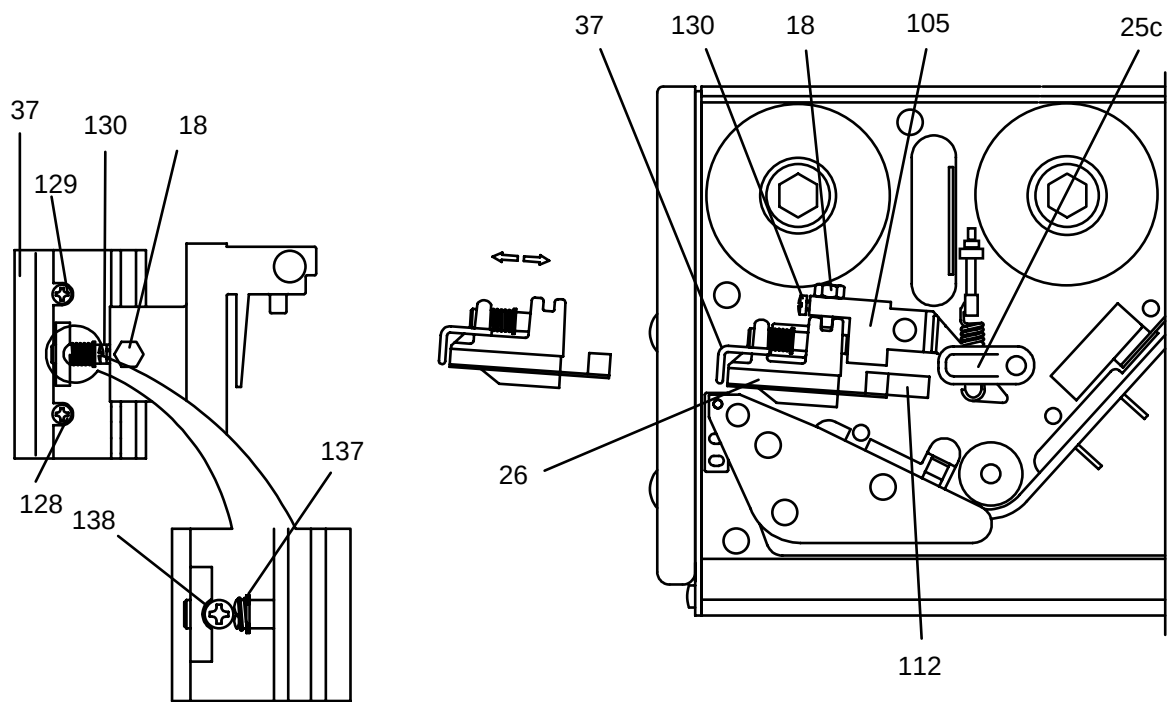
PICTURE 20



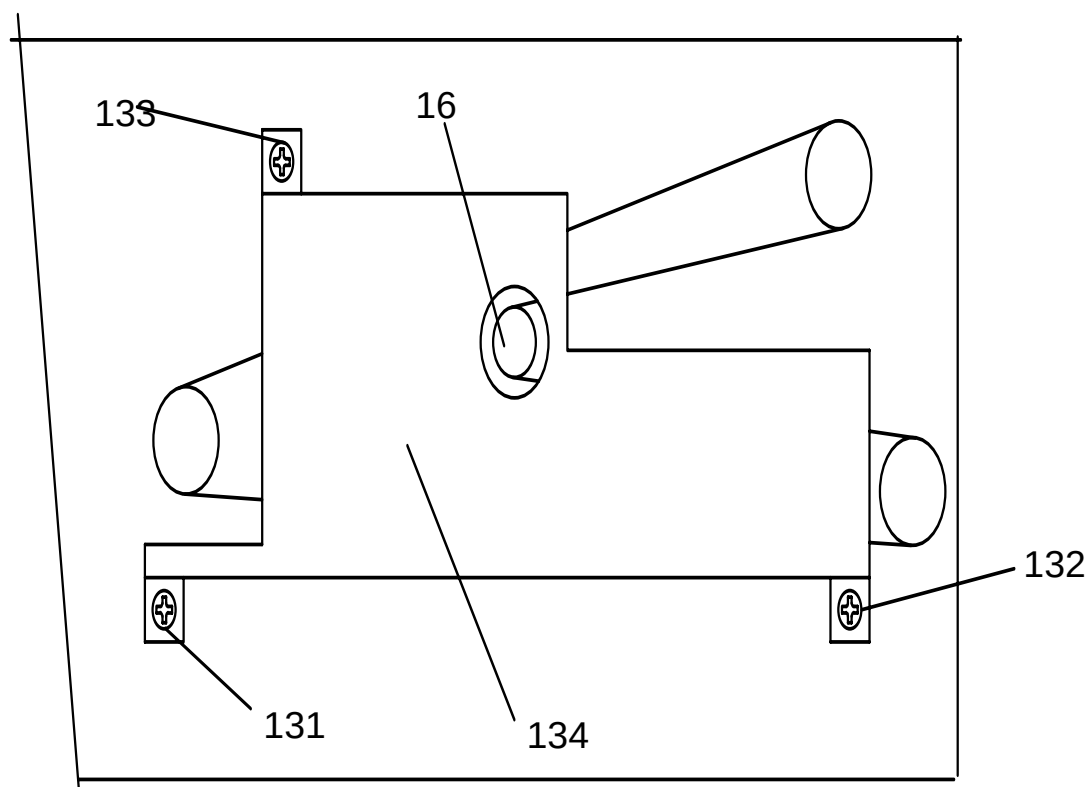
P1	Motor	Motore
P2	Thermal head	Tete termique
P4	Paper Sensor	Cellule papier
P5	Serial interface	Communication serie
P6	Label taken sensor	Cellule detection etiquette
P7	Push button, Led	Touche d'impression, Led
P8	Cutter	Massicot
P9	Ribbon sensor	Cellule ruban
CN1	Power supply	Alimentation
CN2	Fuses	Fusibles
J1	Printhead termistor	Cellule de temperature de la tete
J2	Factory use only	Reserve
J3	Direct thermal	Thermique direct
J4	+5V on Rs232, pin 19	+5V sur Rs232, pin 19

PICTURE 21

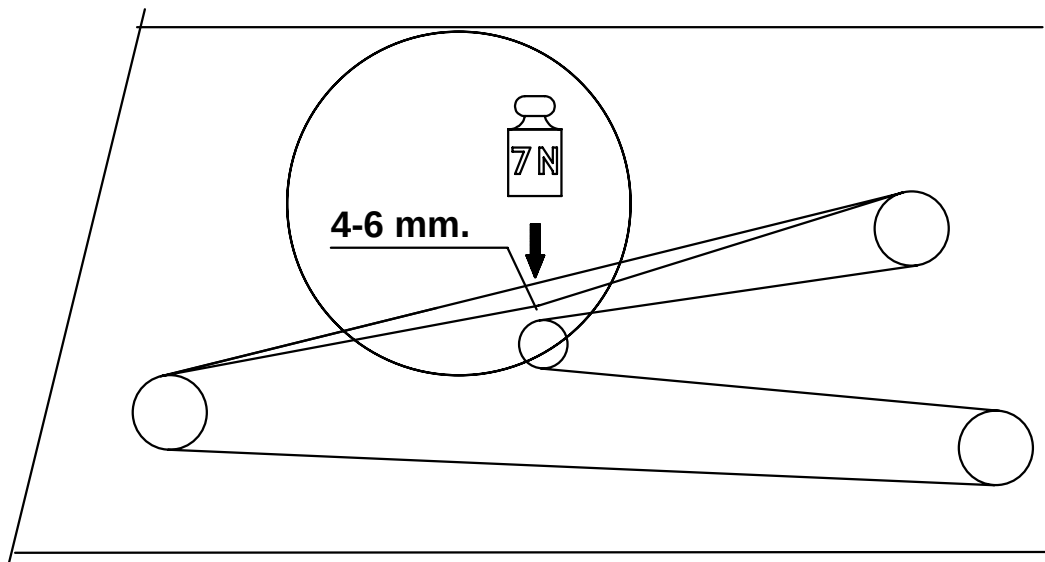
CPU BOARD - layout



PICTURE 26

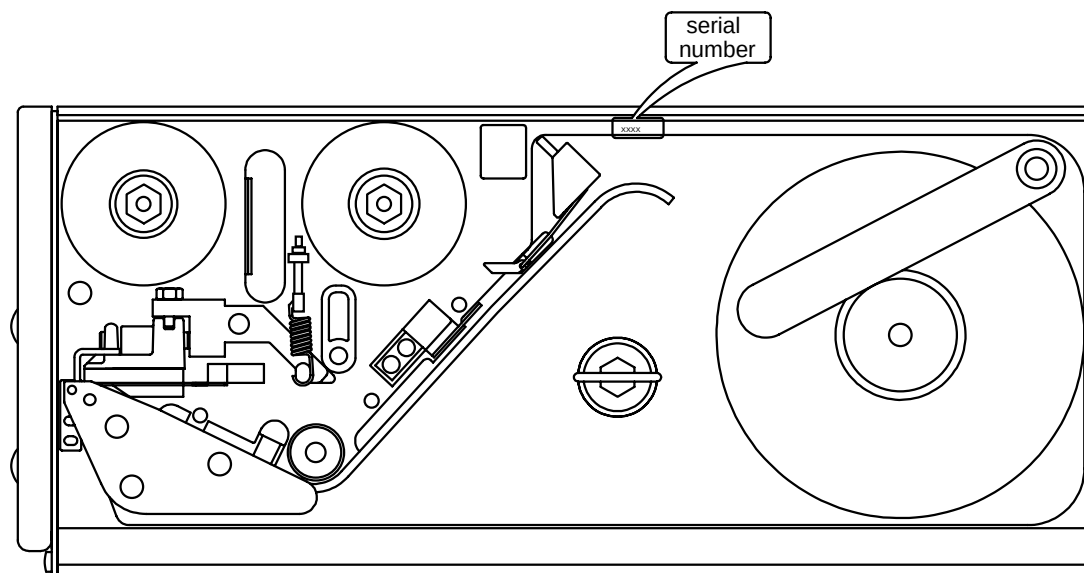


PICTURE 27



PICTURE 28

14. PART LIST AND RELEVANT PICTURES



Spare parts list

(items are referred to following pictures)

ITEM	CODE	DESCRIPTION	witty 216	witty 260	witty 218	witty 280
3	800946290	rear panel	*	*	*	*
4	801292050	filter cap	*	*	*	*
5	056102080	fuse 2A T	*	*	*	*
6	056102020	fuse 1.6A T	*	*	*	*
8	801665050	RS232 connector	*	*	*	*
9	056102030	fuse 8A T	*	*	*	*
10	801295040	label photosensor	*	*	*	*
12	801665210	flat cable	*	*	*	*
13	802605020	power board	*	*	*	*
15	800925090	rewinding assembly	*	*	*	*
16	800925310	belt idler assembly	*	*	*	*
18	801312400	nut	*	*	*	*
19	061702050	bush	*	*	*	*
20	800926080	peeling shaft assembly	*	*	*	*
21	801312130	feeding roller	*	*	*	*
23	800742100	spring	*	*	*	*
24	801312220	pinion	*	*		
24	801682010	pinion			*	*
25	800925880	print head lever	*	*	*	*
26	800822050	thermal print head (6 dots per mm)	*	*		
26	800822040	thermal print head (8 dots per mm)			*	*
28	801312440	clip holder	*	*	*	*
29	800942670	ribbon rewinding assembly (TT models)	*	*	*	*
30	800942680	ribbon stock assembly (TT models)	*	*	*	*
31	801622034	side cover	*	*	*	*
33	810940029	media position holder assembly	*	*	*	*
34	801312020	pinion	*	*		
34	801872020	pinion			*	*
35	800925131	blue front cover	*	*	*	*
36	801622013	cabinet	*	*	*	*
37	801622040	ribbon plate (TT models)	*	*	*	*
38	801622100	belt	*	*	*	*
39	801622160	ribbon rewinding gear (TT models)	*	*	*	*
40	801842500	tie rod	*	*	*	*

ITEM	CODE	DESCRIPTION	witty 216	witty 260	witty 218	witty 280
48	801625030	ribbon photosensor (TT models)	*	*	*	*
49	801625050	stepping motor assembly	*	*		
49	800946230	stepping motor assembly			*	*
50	80260503901	CPU board	*			
50	80260503000	CPU board		*		
50	80260503903	CPU board			*	
50	80260503100	CPU board				*
51	800926630	heat dissipater assembly	*	*	*	*

