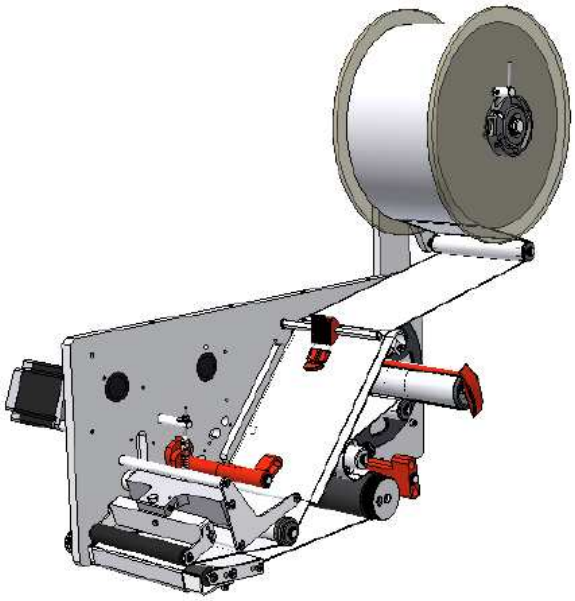
DISPENSER 4” EL7



USER MANUAL

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CONTENTS

1. TECHNICAL SPECIFICATIONS 2
2. UNPACKING 2
3. GENERAL VIEW 3
4. ROLLS COMPARTMENT DESCRIPTION 6
5. INCOMING INSPECTION 7
    5.1. LABEL FORMAT SET UP PROCEDURE 8
6. LABEL ROLL REPLACEMENT 9
7. PARAMETERS SETTING, DISPLAY AND KEYBOARD 9
    7.1. KEYBOARD 9
    7.2. MEANING OF DISPLAY COLOURS 17
8. INTERFACING 17
    8.1. SERIAL INTERFACE 17
    8.2. I/O SIGNALS 18
9. MAINTENANCE 28
    9.1. CLEANING 28
10. TROUBLE SHOOTING 29
    10.1. NO LABELS FEEDING 29
    10.2. INCORRECT LABEL ALIGNMENT 29
    10.3. PAPER SLIDES OUTSIDE 29
11. HARDWARE NOTES 29
    11.1. HOW TO CHECK ELECTRONIC BOARDS 29
    11.2. DRIVE BELT REPLACEMENT 31
12. SCHEMES 32
13. PART LIST AND RELEVANT PICTURES 33

Features and specifications are subject to change without notice

DISPENSER 4” EL7

1. TECHNICAL SPECIFICATIONS

Maximum width (label + backing paper): 110 mm
Speed: up to 350 mm/s
FEEDING
Stepping motor, size 3”, 200 steps/rev.
MEMORY
32 – bit RISC microprocessor
8 MB flash
16 Mb RAM
DISPLAY: LCD alfanumeric 16 characters x 2 rows, 8 colours
KEYBOARD: 10 Keys membrane panel
DETECTOR
End of paper and feeding synchronism
MEDIA
Die cut labels
LABEL SIZES
Width: 25 mm min., 110 mm max.
Length: 6 mm min., 1000 mm max.
Key: width min.: 2 mm
depth min.: 20 mm starting from the inner edge
ROLL SIZES
Width: 25 mm min., 110 mm max.
Outer diameter: 220 mm max.
Core diameter: 45 mm min.
DIMENSIONS
See following pictures
Weights: 7 Kg (Dispenser)
8 Kg (electronic cabinet)
POWER REQUIREMENTS
Voltage: 115/230/240 Vac; 50-60 Hz
ENVIRONMENT
Operating temperature: 0°/ 40° C
Storage temperature: -20°/60° C
Humidity: 10% - 95% non-condensing

2. UNPACKING

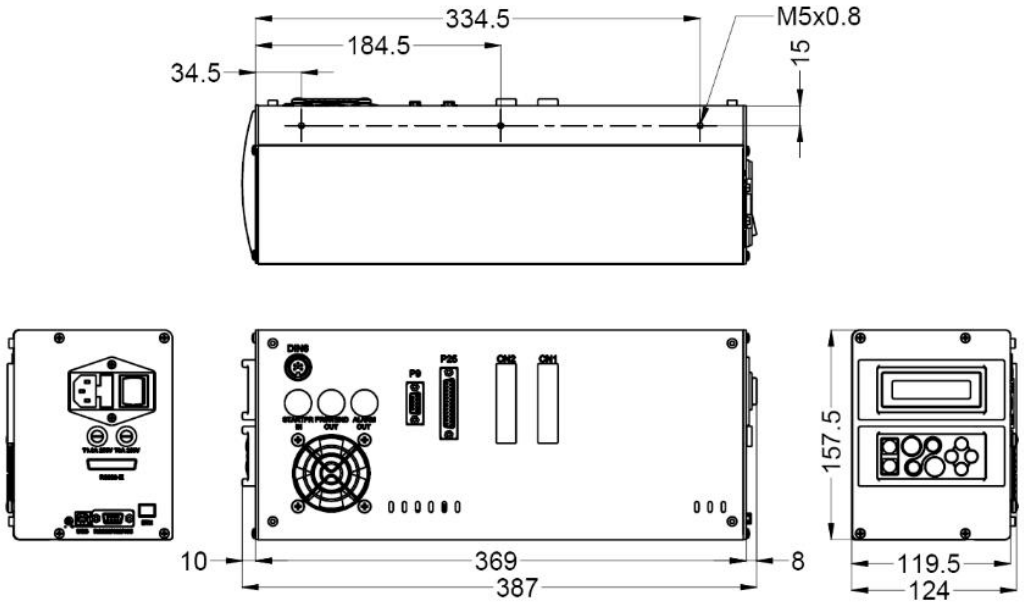
Open the box and check the content :
- **italora Dispenser 4” EL7**
- Electronic Control Unit cabinet
- Connection cables
  USB, serial RS232, DB25
- 1 DIN connector 6 poles
- Unwind holder and flanges
- Power cable
- Optional photocell detector
- Optional applicator

3. GENERAL VIEW

(See picture 1)

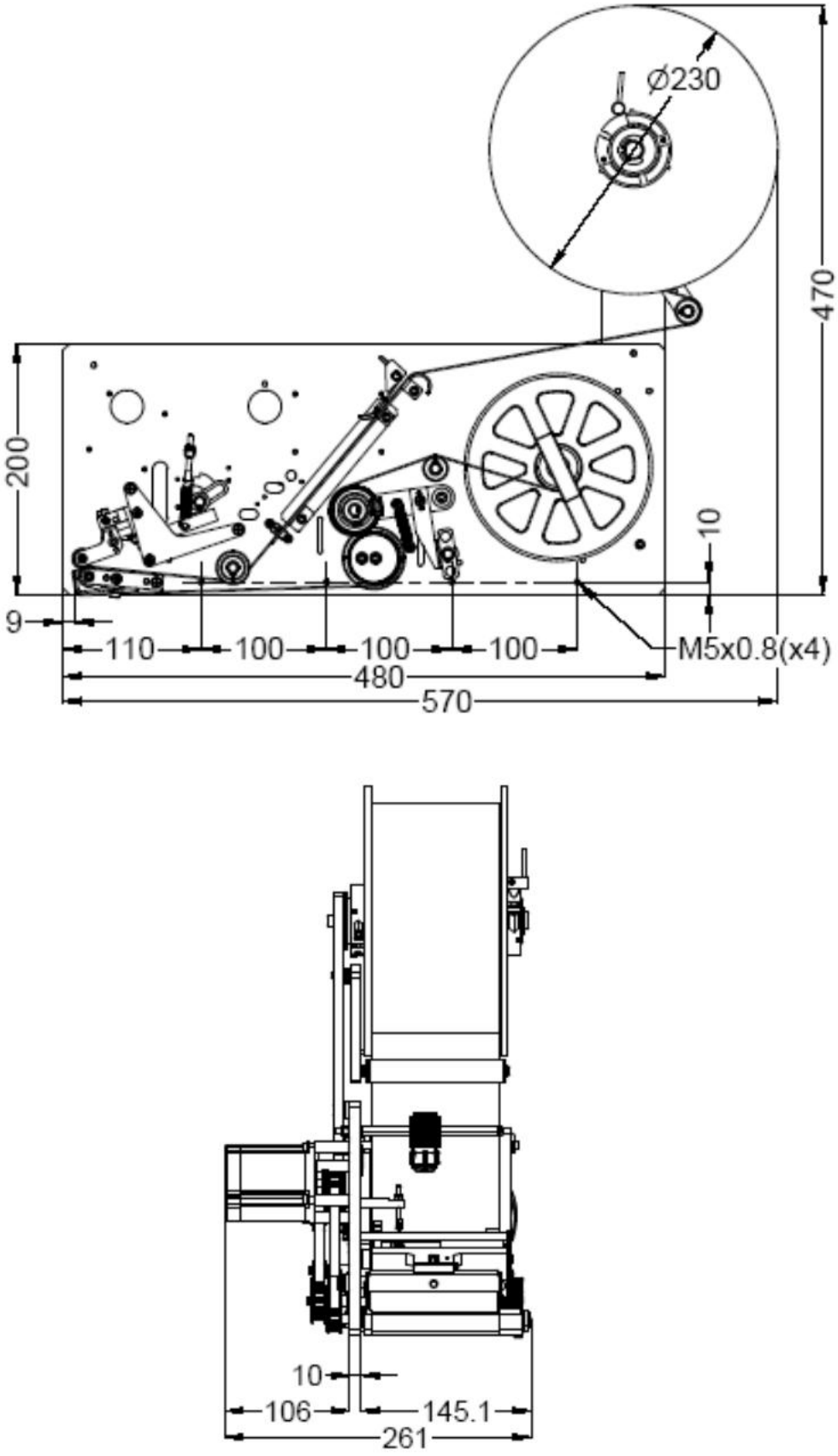
1	manual printing push button
5	2 fuses 2AT (main)
6:	fuse 1.6AT (logic)
8A	USB connector
8B	RS232 connector
9	fuse 8AT
42	connection board
44	photocell connector
100	Display
103:	main switch
104:	power cord plug

Electronic Control Unit - overall dimensions and fitting holes



PICTURE 1

Dispenser mechanism - overall dimensions and fitting holes

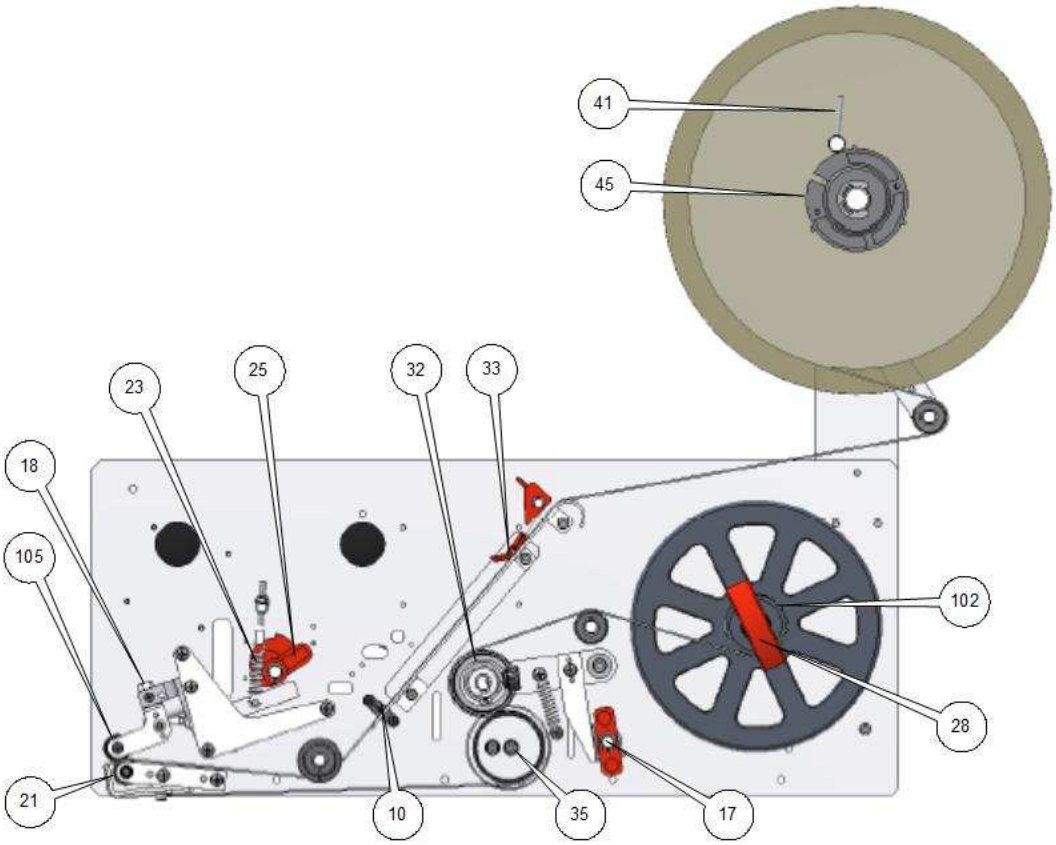


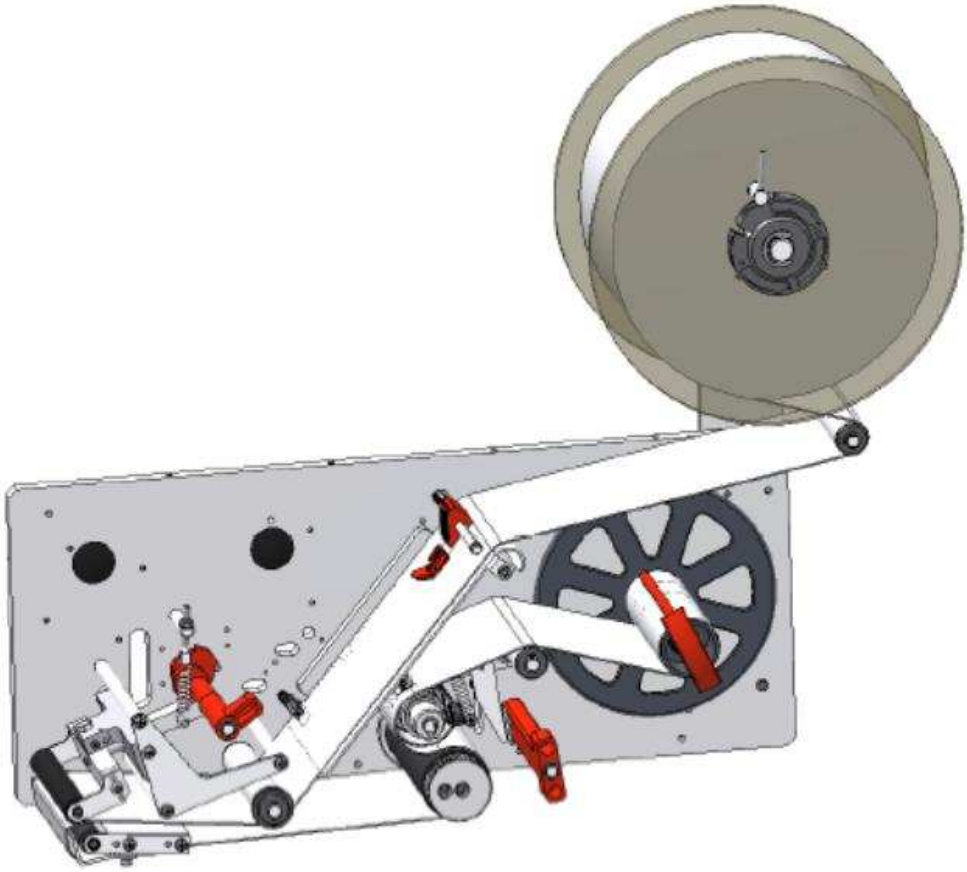
PICTURE 2

4. ROLLS COMPARTMENT DESCRIPTION

(SEE FOLLOWING PICTURES)

10 - photosensor for end of roll and label synchronisation
17 - lock / unlock toggle lever
17a - working position
17b - open position
18 - pressure roller position fine adjustment
21 - feeding roller
23 - pressure spring
25 - lock / unlock lever
25a - working position
25b - open position
25c - cleaning position
28 clip holder
32 - main pressure roller
33 - pressure clips
35 - driving roller
41 - lock / unlock flange lever
45 - label unwind holder
102 - rewinding shaft with adjusting clutch
105 - pressure roller



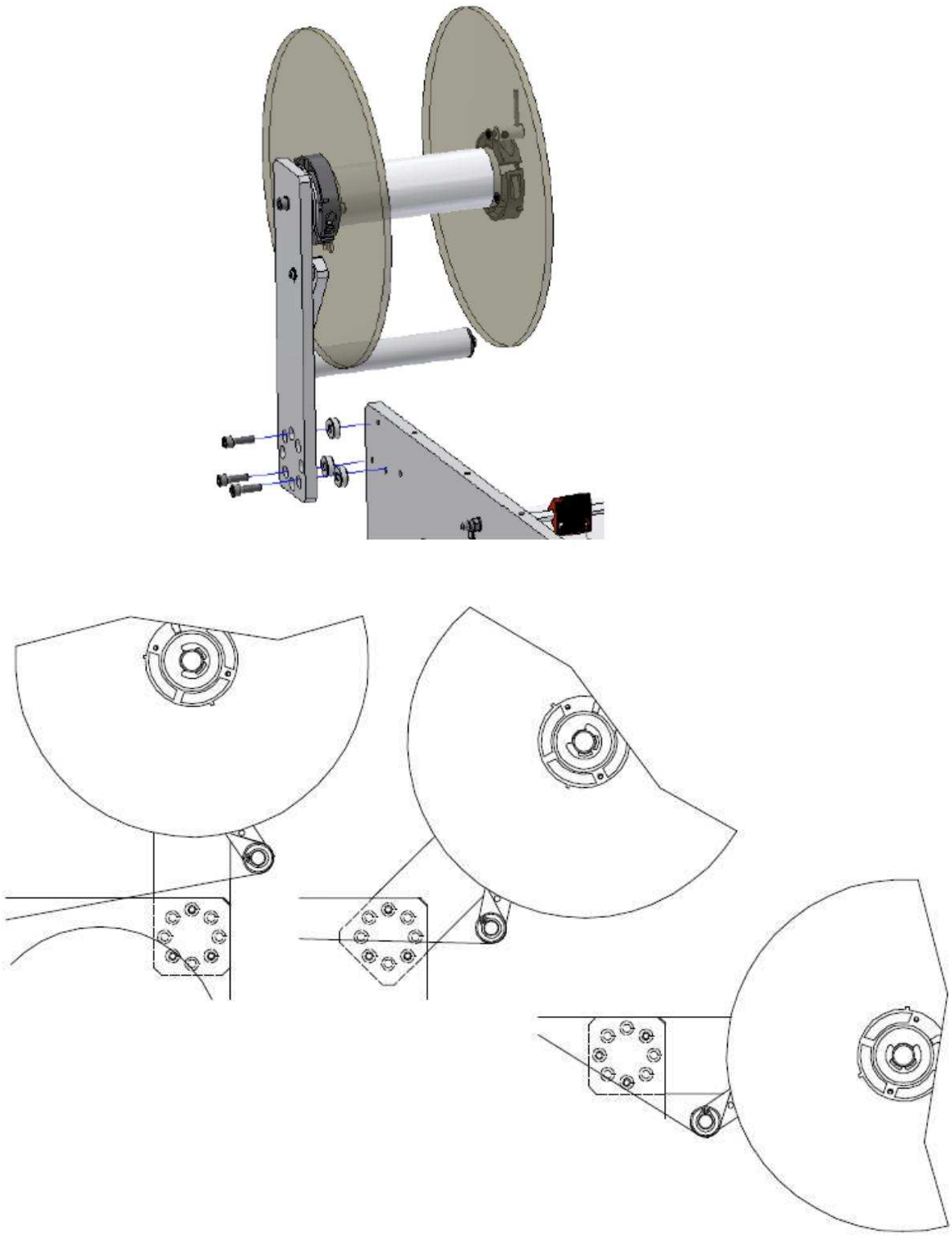


PICTURE 5

5. INCOMING INSPECTION

* Assemble the label unwind holder support and flanges as shown in picture 6, using provided three screws and spacers.
* Proceed with label loading.
* Connect the Dispenser to the Electronic Control Unit using the provided cable DB25.
* Check the voltage on the name plate next to the power receptacle.
* Connect the power cable to a grounded power line
* Switch the main switch on (rear panel) LIGHT BLUE display ON means operating conditions.

NOTE: the Dispenser retains the label length and the baking paper transparency in permanent memory. In case of change of media see the following paragraph.



PICTURE 6

5.1. LABEL FORMAT SET UP PROCEDURE

(SEE PICTURE 5 and CHAPTER 7)

The Dispenser retains the label length and the backing paper transparency in permanent memory.

If changing label format or media type

you have to use the following procedure to update the values:

1 - Switch the Dispenser off.
2 - Lift the pressure roller up by rotating lever #25b.
3 - Thread the web between the feeding roller and the pressure roller #21,105.
4 - Lift the main pressure roller up by rotating lever #17b.
5 - Thread the web between the driving roller and the main pressure roller #35,32 up to the rewinding shaft #102.
6 - Check web has been rightly positioned under the label photosensor #10.
7 - Lift the pressure roller and the main pressure roller down by rotating levers #25a and #17a.
8 - Switch the Dispenser on while pushing the print button #1.

9 - Dispenser ejects some labels (depending on their length) and stores the values of the media.
10 - Release the print button #1.
11 - The display lits light blue and the Dispenser is ready to work.

6. LABEL ROLL REPLACEMENT

(SEE PICTURE 5)

In case of changing of label format or media type, remember to follow the "Label format set up procedure".

Remove the movable flange by rotating the lever #41.
Remove the empty label roll.
Insert new label roll onto roller #45
Reassemble the movable flange and push it tightly against the side of the label roll; lock lever #41.
By rotating the lever #17b, lift the main pressure roller #32 from the driving roller #35.
By rotating the lever #25b, lift the pressure roller #105 from the driving roller #21.
Remove clip #28 from the rewinding shaft #102.
Remove backing paper from the rewinding shaft.
Remove the first 50 centimetres from liner of the new roll labels.
Hold pressure clip #33 up and feed the liner through the path, then around the main driving roller and under the pressure roller #35,32, finally slide the liner on the rewinder unit #102 and fasten it with the clip holder #28.
Turn the rewinder to stretch the paper.
Turn toggle levers back to closed positions 25a and 17a.
Check paper has been rightly positioned under the label photosensor #10.
Check pressure clips #33 has been positioned between centre and outer side of the label.

WARNING: Italora Dispenser mechanisms must operate only in peel-off mode with backing paper rewound by toggle lever rollers. Any other print mode (strip form, tear-off, etc.) is not allowable and cause an incorrect paper feeding.

7. PARAMETERS SETTING, DISPLAY AND KEYBOARD

7.1. KEYBOARD

The Dispenser behaviour in response to the keyboard use depends on the current status of the Dispenser itself.

Power-ON

Features available at Dispenser Switching-ON.
NB: hold down corresponding key while switching on the Dispenser.
(release the key only after the activation of the desired function)

Press and hold the key on the front panel of the Dispenser

Switch on the Dispenser (and release the key previously pressed)

- "Power-ON" keypress procedure -

- Print/OK
  - Run the Dispenser "Initializing Procedure" (detect Label length and Media transparency)

- Menu
  - Access the Dispenser "Setup Menu" before it reaches the Standard operating mode

Standard Operating Mode (Ready / Data Receiving)

Features available when the Dispenser is in Standard operating mode ("Ready").

```
(Dispenser Name)
Ready!
```

- "Ready" Display message -

- Print/OK
  - Peels a Label

- RIGHT Arrow
  - Access the Dispenser "Quick Menu" (*refer to "Quick Menu" paragraph*)

- LEFT Arrow
  - Access the Dispenser "Quick Menu" (*refer to "Quick Menu" paragraph*)

- Menu
  - Access the Dispenser "Setup Menu" (*refer to "Setup Menu" paragraph*)

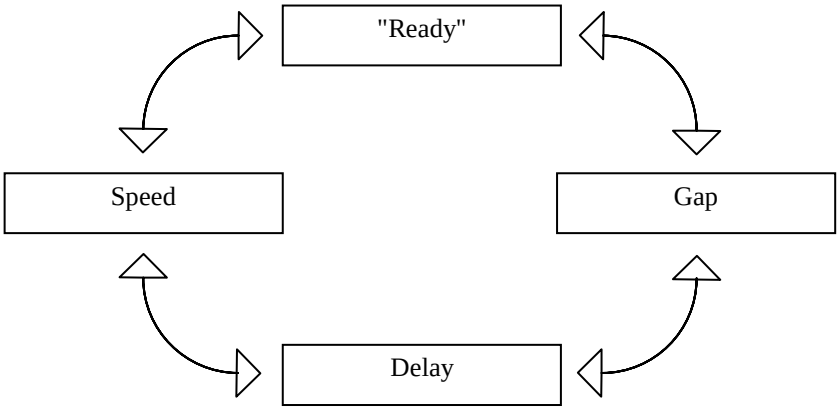
- Pause
  - Enable/Disable the execution of the "Apply Equipment Cycle" stored in Dispenser memory (available only on models with Apply Equipment / "OEM Expansion Board")

- "UP Arrow + DOWN Arrow" (simultaneous pressure)
  - Run the Dispenser "Reset Procedure"
  -

Quick Menu

The Dispenser "Quick Menu" allows to immediatly manage the 3 basic operating parameters:
- Gap ("Y" Alignment at Peeling End)
- Delay (Peeling Delay)
- Speed (Peeling Speed)

The pressure of the "RIGHT Arrow"/"LEFT Arrow" keys admit to browse the Dispenser "Quick Menu" as shown:



Features available in the Dispenser "Quick Menu":

- RIGHT/LEFT Arrows
  - Scroll Menu

- UP/DOWN Arrows

- Increase/Decrease displayed parameter

- Print/OK
  - Store the displayed Option and return to the "Ready" operating condition

- Esc
  - Exit Menu and return to the "Ready" operating condition

WARNING: to really change the value of any parameter, the "Print/OK" key should be pressed!!
Transferring to another Item ("RIGHT/LEFT Arrows") or exiting the Menu ("ESC" key) without pressing the "Print/OK" key will NOT STORE the setting of the parameter previously displayed!!
In this case, the settings of the last properly performed storing operation will be kept as valid.
Each press of the "Print/OK" key stores the value of the currently displayed parameter.

Setup Menu

Features available in the Dispenser "Setup Menu".

- RIGHT/LEFT Arrows
  - Scroll Menu and Submenus Items

- UP/DOWN Arrows
  - Scroll available Options for each Item in Menu and Submenus
  - Increase/Decrease numeric fields in the Options

- Print/OK
  - Access Submenus (when the message "OK to Enter" is shown)
  - Store the displayed Option

- Esc
  - Exit Submenus and return to the previous Menu/Submenu
  - Exit Menu and return to the "Ready" operating condition

WARNING: to really change the value of any Option, the "Print/OK" key should be pressed!!
Transferring to another Item ("RIGHT/LEFT Arrows") or exiting the Submenu/Menu ("ESC" key) without pressing the "Print/OK" key will NOT STORE the setting of the Option previously displayed!!
In this case, the settings of the last properly performed storing operation will be kept as valid.
Each press of the "Print/OK" key stores the value of the currently displayed Option.

Special Combos

The special combos are keys combinations (starting from "Ready" operating condition) that should be used to access some special features.

Debug Menu

This combo give access to the "Debug Menu", feature that allows to analyze the internal settings of the Dispenser and (eventually) the external interfacing signals.

"Ready" condition
↳ "Menu"
↳ "F1"
↳ "Print/OK" → access the "Debug Menu"
↳ "Esc" → return to "Ready"

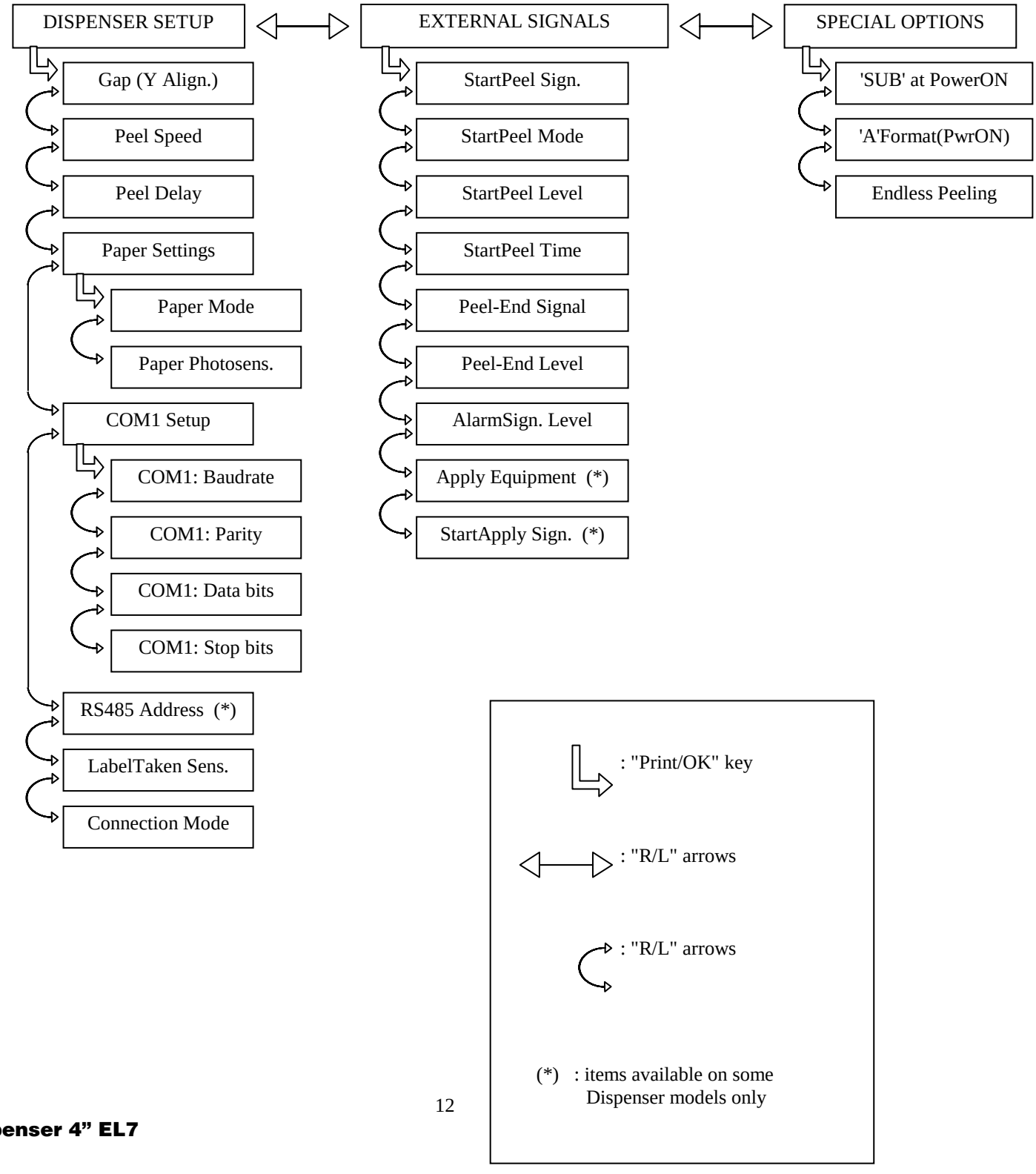
Available features inside the "Debug Menu" of the Dispenser:

- RIGHT/LEFT Arrows
  - Scroll Menu and Submenus Items

- UP/DOWN Arrows
  - Scroll available Options for "Output Commands" ("ON" or "OFF")

- Pause
  - Suspend/Resume reading "Internal Sensors"
  - Suspend/Resume reading "Input Signals"
- Print/OK
  - Access Submenus (when the message "OK to Enter" is shown)
  - Run the displayed procedure (when the message "OK to START!" is shown)
  - Resume reading "Internal Sensors" from Pause condition
  - Resume reading "Input Signals" from Pause condition
  - Perform the selected Option for "Output Commands"
- Esc
  - Exit Submenus and return to the previous Menu/Submenu
  - Exit the Menu and return to the "Ready" operating condition
  -

Setup Menu



The "Setup Menu" allows to manage Dispenser operating general settings and parameters.

Available settings are divided into the following Submenus:

- DISPENSER SETUP
  Dispenser operating parameters
- EXTERNAL SIGNALS
  External Signals management
- SPECIAL OPTIONS
  special Dispenser operating modes

DISPENSER SETUP

"Dispenser Setup" Submenu contains the following Items:

- Gap (Y Align.)
  Set the alignment "Gap" at peeling end
- Peel Speed
  Set the Dispenser peeling speed
- Peel Delay
  Set the Dispenser peeling delay
- Paper Settings
  Media management:
  - Paper Mode
    Media typology:
    - Labels: stickers/adhesive labels
    - Continuous: continuous media without marking signs
    - Tag/Tickets: media with marking signs or holes
  - Paper Photosens.
    Media photosensor typology:
    - Fork
    - Reflection
- COM1 Setup
  Serial communication settings for "COM1" Port
  - COM1: BAUDRATE
  - COM1: PARITY
  - COM1: DATA bits
  - COM1: STOP bits
- RS485 Address (available on "RS485" models only)
  Dispenser address for communication on "RS485" protocol
- LabelTaken Sens.
  Use/Presence of Label-Taken Sensor
- Connection Mode
  Control Characters receiving mode
  - Standard: received Control Characters are not modified
  - Mainframe: conversion of all Control Characters received in the "Carriage Return" character (CR, ASCII code = 13)

EXTERNAL SIGNALS

"External Signals" Submenu contains the following Items:

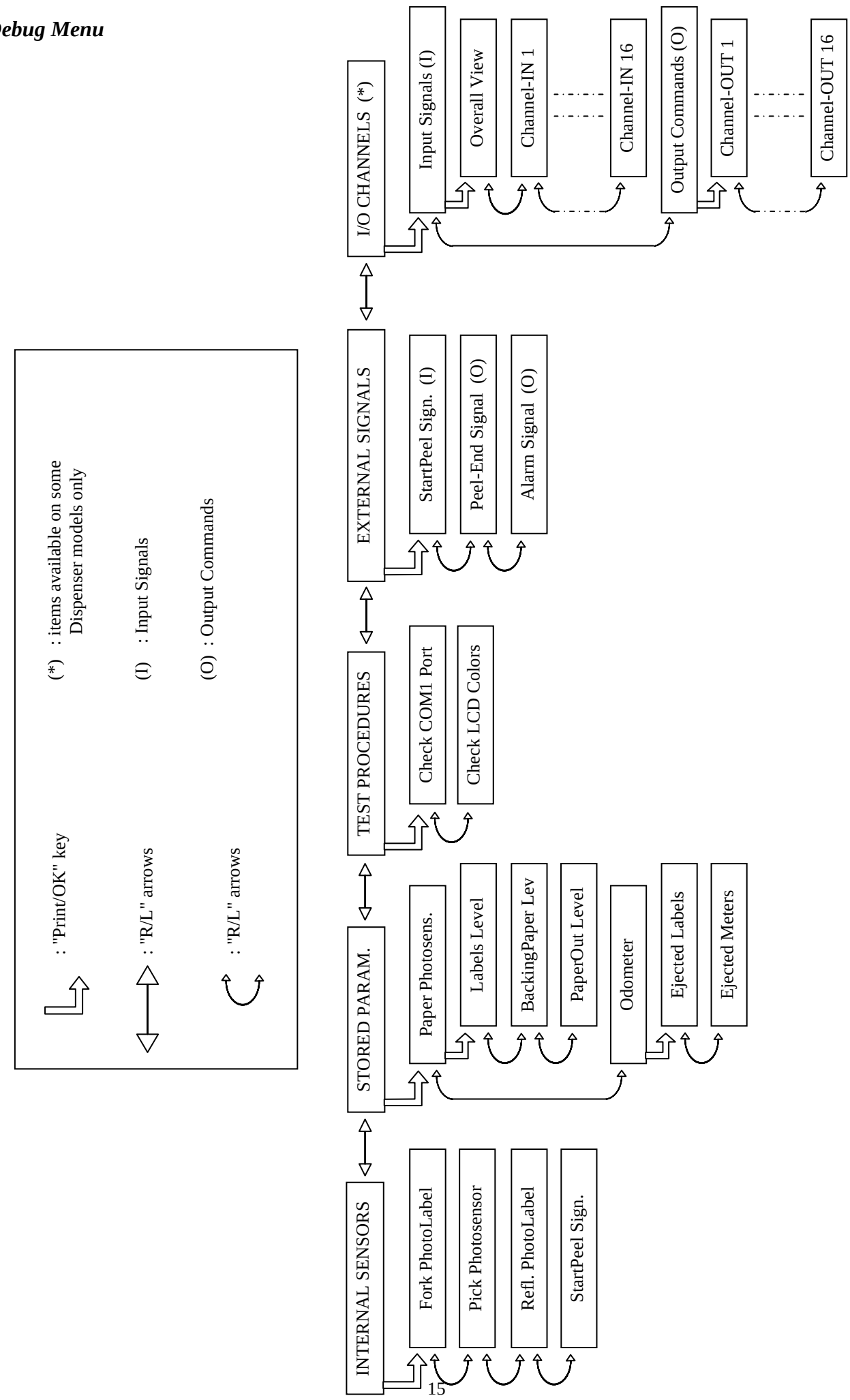
- StartPeel Sign.
  Enable/Disable Start-Peel Signal
- StartPeel Mode
  Start-Peel Signal operating mode selection
- StartPeel Level
  Set the Start-Peel Signal logic level of activation
- StartPeel Time
  Set the Start-Peel Signal minimum period
- Peel-End Signal
  Peel-End Signal operating mode selection
- Peel-End Level
  Set the Peel-End Signal logic level of activation
- AlarmSign. Level
  Set the Alarm Signal / Auxiliary Out logic level of activation

- Apply Equipment (available on “OEM Expansion Board” models only)
  Enable/Disable the execution of the "Apply Equipment Cycle"
- StartApply Sign. (available on “OEM Expansion Board” models only)
  Enable/Disable Start-Apply Signal

SPECIAL OPTIONS

"Special Options" Submenu contains the following Items:

- 'SUB' at PowerON
  Send of "SUB" character (by the Dispenser) every time the power is restored (eg: at Power-ON or in case of voltage drops)
- 'A'Format(PwrON)
  Management of the "Label 'A' Format" auto-activation at Power-ON
- Endless Peeling
  Endless Peeling operating mode:
  continuous Labels peeling


: "Print/OK" key
: "R/L" arrows
: "R/L" arrows
(*) : items available on some Dispenser models only
(I) : Input Signals
(O) : Output Commands
INTERNAL SENSORS
Fork PhotoLabel
Pick Photosensor
Refl. PhotoLabel
StartPeel Sign.
STORED PARAM.
Paper Photosens.
Labels Level
BackingPaper Lev
PaperOut Level
Odometer
Ejected Labels
Ejected Meters
TEST PROCEDURES
Check COM1 Port
Check LCD Colors
EXTERNAL SIGNALS
StartPeel Sign. (I)
Peel-End Signal (O)
Alarm Signal (O)
I/O CHANNELS (*)
Input Signals (I)
Overall View
Channel-IN 1
Channel-IN 16
Output Commands (O)
Channel-OUT 1
Channel-OUT 16

The "Debug Menu" allows to monitor and analyze Dispenser settings and (eventually) the external interfacing signals, in order to identify and solve any faults or malfunctioning.

Available settings are divided into the following Submenus:

- INTERNAL SENSORS
  Dispenser Internal Sensors interrogation
- STORED PARAM.
  displaying of parameters related to Media transparencies and made/performed Peeling
- TEST PROCEDURES
  procedures to test some Dispenser features
- EXTERNAL SIGNALS
  External Control Signal analysis
- I/O CHANNELS (available on “OEM Expansion Board” models only)
  Input Signals end Output Commands analysis

INTERNAL SENSORS

- Fork PhotoLabel: value read from Print Media Photosensor (Fork type)
- Pick Photosensor: value read from Label-Taken Photosensor
- Refl. Photolabel: value read from Print Media Photosensor (Reflection type)
- StartPeel Sign.: Start-Peel Signal value

STORED PARAM.

- Paper Photosens.
  Media transparencies, stored during the last alignment procedure:
  - Labels Level: boundary value of labels detection
  - BackingPaper Lev: boundary value of backing-paper detection
  - PaperOut Level: boundary value of End-Media detection
- Odometer
  parameters related to made/performed Peeling:
  - Ejected Labels: number of peeled labels
  - Ejected Meters: amount of ejected Media

TEST PROCEDURES

- Check COM Port
  serial communication check procedure (available for "COM1" Port only)
- Check LCD Colors
  8-color LCD Display check procedure

EXTERNAL SIGNALS

- StartPeel Sign.: Start-Peel Signal status
- Peel-End Signal: Peel-End Signal management
- Alarm Signal: Alarm Signal / Auxiliary Out management

I/O CHANNELS (available on “OEM Expansion Board”)

- Input Signals
  reading of the 16 Input Signals ("Channel-IN")
- Output Commands
  management of the 16 Output Commands ("Channel-OUT")

7.2. MEANING OF DISPLAY COLOURS

The Dispenser display can use different background colours. The meaning of these colours is the following:

- Light Blue:
  - "Ready" operating condition

- Red:
  - Error/Alarm condition due to factors external to the Dispenser (need for direct Operator intervention to identify and solve the problem)

- Blue:
  - browsing the Printer "Setup Menu"

- Violet:
  - browsing the "Debug Menu"

- Dark Blue:
  - Printer busy/engaged in internal procedures
  - Pause status while reading "Internal Sensors" (Debug mode)
  - Pause status while reading "Input Signals" (Debug mode)

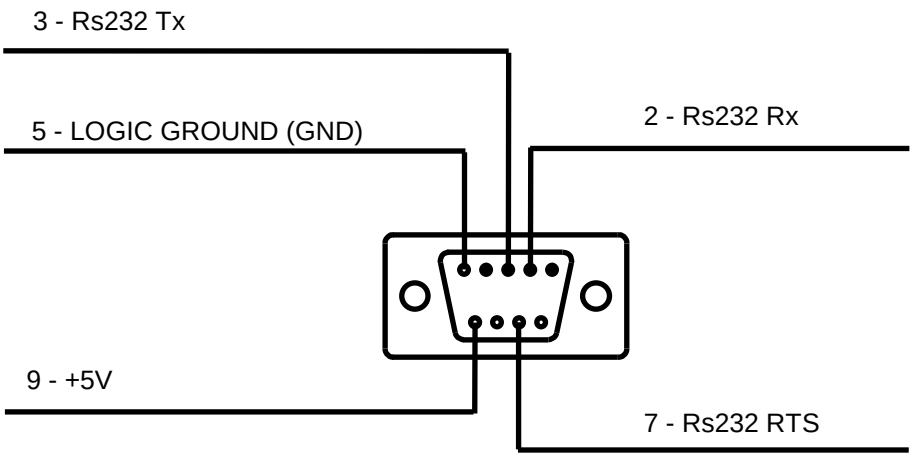
- Green:
  - "Ready" operating condition when the execution of the "Apply Equipment Cycle" is enabled. (available on “OEM Expansion Board” models only)

- Yellow/Green blinking:
  - need for Operator intervention to restart Dispenser (when the message "Turn OFF/ON to do" is shown)

8. INTERFACING

8.1. SERIAL INTERFACE

- Electronic Control Units for **Dispensers** have a RS232 hardware interface. Provided on board connector is a Cannon 9 pins "DB" female cabled as shown in the following pictures.
- **RS232 – DB9 CONNECTOR**
- Connector pinout is



- Connection to personal computer may be done in different ways:

COMPUTER CONNECTOR - 9 PIN

COMPUTER PRINTER

2	———	3 TX
3	———	2 RX
8	———	7 RTS
5	———	5 GND

COMPUTER CONNECTOR:
-using sw protocol XON/XOFF:
short together PINS 7-8 and 1-4-6.
-using hw protocol CTS/RTS:
short together PINS 1-4-6.

COMPUTER CONNECTOR - 25 PIN

COMPUTER PRINTER

3	———	3 TX
2	———	2 RX
5	———	7 RTS
7	———	5 GND

COMPUTER CONNECTOR:
-using sw protocol XON/XOFF:
short together PINS 4-5 and 6-8-20.
-using hw protocol CTS/RTS:
short together PINS 6-8-20.

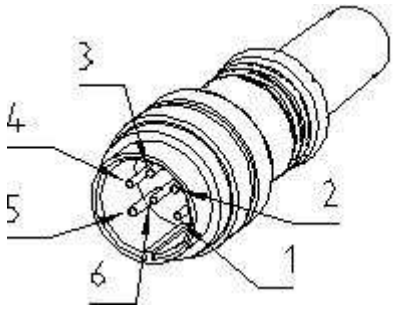
8.2. I/O SIGNALS

Wiring for I/O signals
6 poles DIN connector

Pick & Place working mode allows an external device (i.e. PLC, photocell, pneumatic applicator, etc...) to start or halt printing.
When Pick & Place options is enabled 3 optoisolated signals are available:

START PRINT	Input – print consent
PRINT END	Output – print end signal
ALARM	Output – auxiliary output for error conditions

These 3 signals are mapped on a 6 poles DIN tap.
DIN plug has following outline:



External view

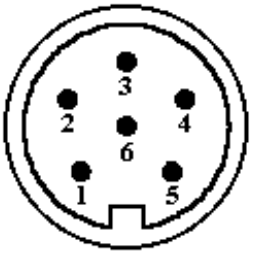
Wiring for I/O signals
3,4 and 5 poles connectors

Pick & Place working mode allows an external device (i.e. PLC, photocell, pneumatic applicator, etc...) to start or halt printing.
When Pick & Place options is enabled 3 optoisolated signals are available:

START PRINT	Input – print consent
PRINT END	Output – print end signal
ALARM	Output – auxiliary output for error conditions

Devices with I/O expanded control unit, internale +24V supply and ground have these 3 signals mapped, besides on a 6 poles female connector, also on a 3,4 and 5 poles male connector .
See details ahead in these pages.

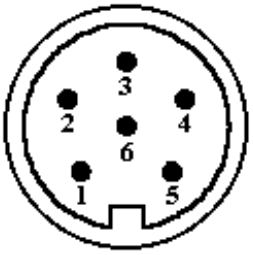
Pin out for Electronic Unit without expansion board - External power supply and ground



1) + START PRINT (INPUT)
2) - START PRINT (INPUT)
3) + ALARM (OUTPUT)
4) - ALARM (OUTPUT)
5) + PRINT END (OUTPUT)
6) - PRINT END (OUTPUT)

DIN plug
Internal view, soldering side

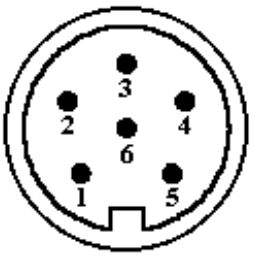
Pin out for Electronic Unit without expansion board - Internal power supply and ground



1) + START PRINT (INPUT)
2) - START PRINT (INPUT)
3) +24/20/10,5 V
4) GND
5) + PRINT END (OUTPUT)
6) - PRINT END (OUTPUT)

DIN plug
Internal view, soldering side

Pin out for Electronic Unit with expansion board – Internal +24V power supply and ground



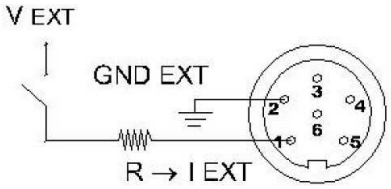
1) + START PRINT (INPUT)
2) GND
3) + ALARM (OUTPUT)
4) GND
5) + PRINT END (OUTPUT)
6) +24V

DIN plug
Internal view, soldering side

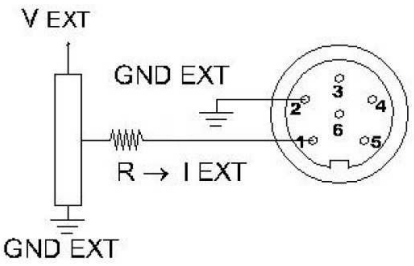
Wiring for I/O signals
Electronic Unit without expansion board
External power supply and ground

START PRINT
(soldering side view)

SWITCH



PNP Photocell



Input signal
Vext = external tension
Iext = current on external circuit
R = external circuit resistance

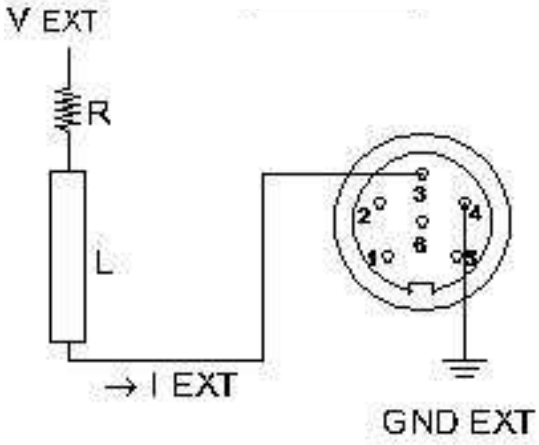
Vext (Volt)	Iext (mA)	R (Ohm)
24	**15**	**1270**
24	30	470
24	50	150
12	**15**	**470**
12	30	70
5	**15**	**0**

suggested values in **bold**

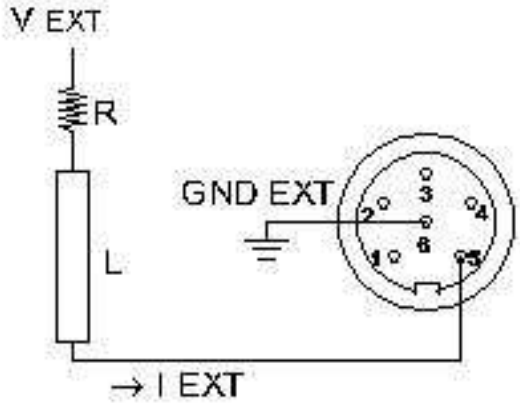
ALARM and PRINT END signals

(soldering side view)

ALARM



PRINT END



Output signals

Alarm and Print End
Vext = external tension
Iext = current on external circuit
R = Current limiting resistance of external circuit
L = Load impedence of external circuit

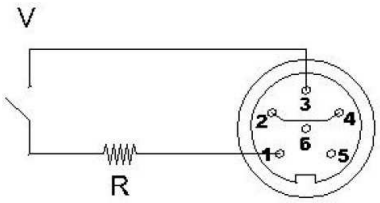
Vext (Volt)	Iext (mA)	R + L (Ohm)
24	10	2400
24	**20**	**1200**
24	50	240
12	10	1200
12	**20**	**600**
12	50	120
5	10	500
5	**20**	**250**
5	50	100

suggested values in **bold**

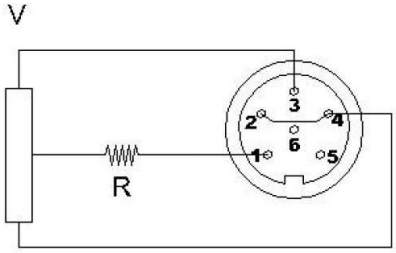
Wiring of I/O signals
Electronic Unit without expansion board
Internal power supply and ground

START PRINT
(soldering side view)

SWITCH



PNP Photocell



I
nput signal
V = Internal tension
I = current
R = external circuit resistance

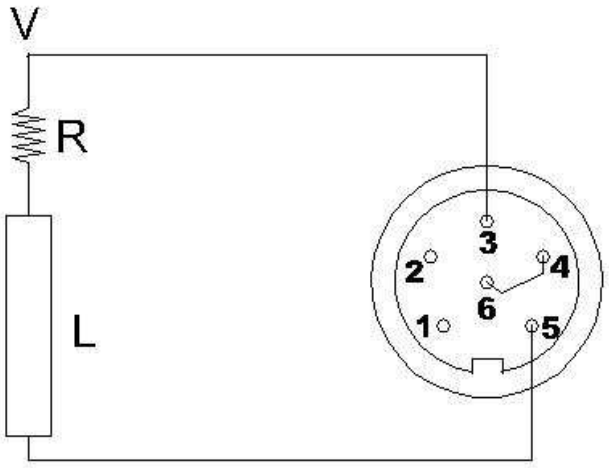
V (Volt)	I (mA)	R (Ohm)
24	**15**	**1270**
24	30	470
24	50	150
12	**15**	**470**
12	30	70
5	**15**	**0**

suggested values in **bold**

PRINT END signal – ALARM signal is unavailable

(soldering side view)

PRINT END



Output signal

Print End
V = external tension
I = current on external circuit
R = Current limiting resistance of external circuit
L = Load impedence of external circuit

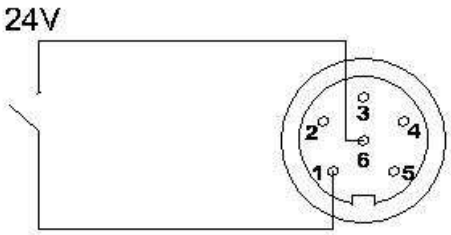
V (Volt)	I (mA)	R + L (Ohm)
24	10	2400
24	**20**	**1200**
24	50	240
12	10	1200
12	**20**	**600**
12	50	120
5	10	500
5	**20**	**250**
5	50	100

suggested values in **bold**

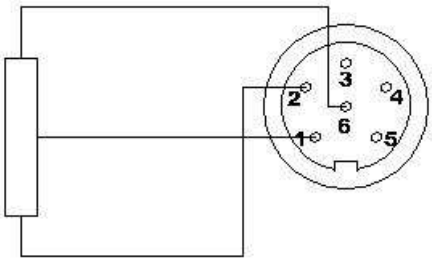
Wiring of I/O signals
Electronic Unit with expansion board
+24V internal power supply and ground

START PRINT signal
(soldering side view)

SWITCH



PNP Photocell



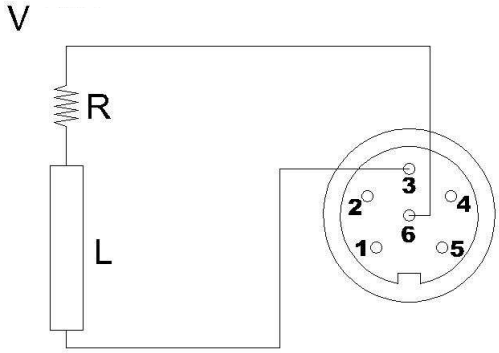
Input signal

Internal circuit resistance = 1800 Ohm

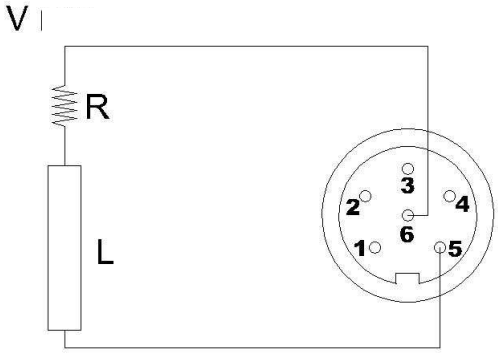
ALARM and PRINT END signals

(soldering side view)

ALARM



PRINT END



Output signals

Alarm and Print End
V = internal tension
I = current
R = Current limiting resistance of external circuit
L = Load impedence of external circuit

V = internal +24 Volt
Output transistor can drive up to 1 ampère.

I = V/(R+L)
Imax = 1A

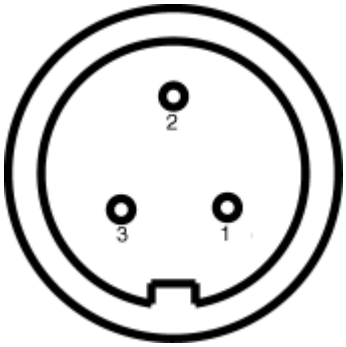
V (Volt)	I (mA)	R + L (Ohm)
24	10	2400
24	**20**	**1200**
24	50	240

suggested values in **bold**

Wiring of I/O signals
3, 4 e 5 poles connectors

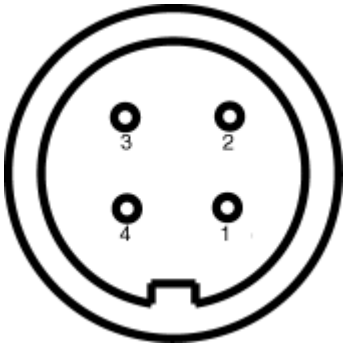
Devices with I/O expanded control unit, internale +24V supply and ground have these 3 signals mapped, besides on a 6 poles female connector, also on a 3,4 and 5 poles male connector .
Sockets for signal wiring have following configurations:

Pin out for Electronic Unit with expansion board – Internal +24V power supply and ground



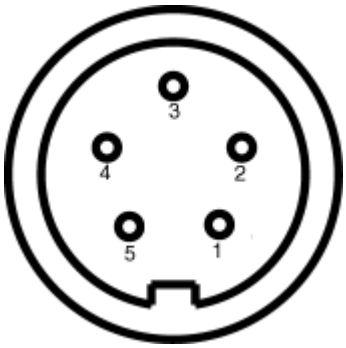
1) GND
2) +24V
3) INPUT - START PRINT signal

3 poles, female, START PRINT signal
Internal view, soldering side



1) GND
2) +24V
3) OUTPUT - PRINT END signal
4) unused

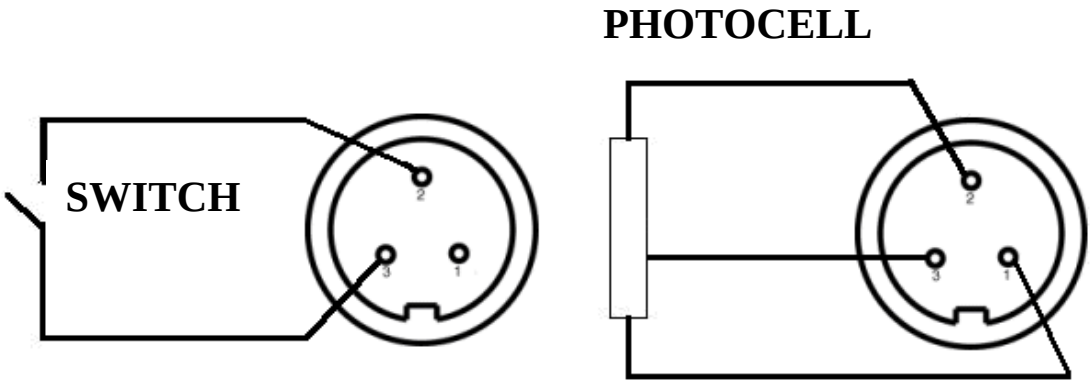
4 poles, female, PRINT END signal
Internal view, soldering side



1) GND
2) +24V
3) OUTPUT – ALARM signal
4) unused
5) unused

5 poles, female, ALARM signal
Internal view, soldering side

START PRINT signal
(soldering side view)



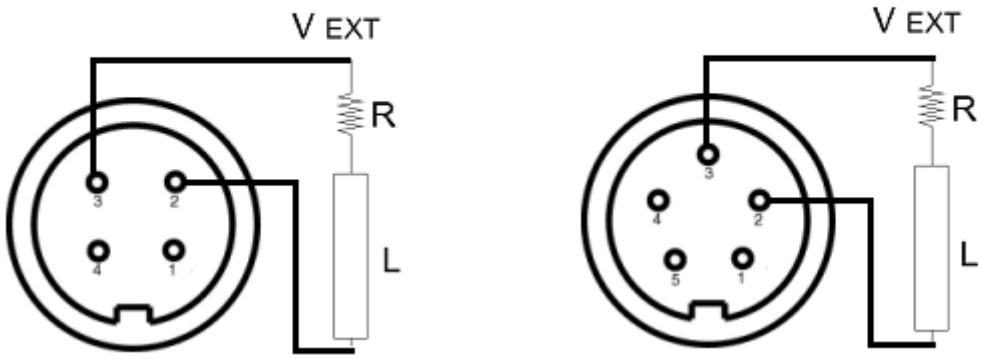
Input signal

Internal circuit resistance = 1800 Ohm

ALARM and PRINT END signals

(soldering side view)

PRINT END **ALARM**



Output signals

Alarm and Print End
V = internal tension
I = current
R = Current limiting resistance of external circuit
L = Load impedence of external circuit

V = internal +24 Volt
Output transistor can drive up to 1 ampère.

I = V/(R+L)
Imax = 1A

V (Volt)	I (mA)	R + L (Ohm)
24	10	2400
24	**20**	**1200**
24	50	240

suggested values in **bold**

9. MAINTENANCE

WHEN NOT IN USE:
- SWITCH OFF POWER
- ALWAYS LIFT UP FEEDING ROLLER AND DRIVING ROLLER TOGGLE LEVER MECHANISMS

9.1. CLEANING

Rubber feeding and driving rolls: use alcoholic detergents.
Photosensor: use a soft brush.
Metallic and plastic parts: use a soft cloth with water-based detergent (weak).

Removing adhesive traces or parts of labels: use alcoholic detergents. Be careful the liquid does not drip on the electronic compartment.

10. TROUBLE SHOOTING

10.1. NO LABELS FEEDING

Two situations may occur.

a) Display is OFF, check (pict.1,#100):
- main voltage
- main switch (pict.1,#103) ON.
- main connector (pict.1,#104) plugged in
- main fuses (pict.1,#6) intact.

b) Display is RED, check:
- label roll is not used up.
- paper position under the photosensor (pict.5,#10)

10.2. INCORRECT LABEL ALIGNMENT

Make sure that:
- toggle levers are closed (pict.5,#17a, 25a)
- paper position under the photosensor (pict.5,#10)
- backing paper is correctly rewound (pict.5,#102)
- pressure clip (pict.5,#33) is positioned between centre and outer side of the label.
- movable flange is tightly pushed against the side of the label roll with the lever (pic.5,#41) in lock position.

See also "Label format set up procedure".

10.3. PAPER SLIDES OUTSIDE

Check whether:
- pressure clip (pict.5,#33) is positioned between centre and outer side of the label.
- movable flange is closely positioned against the side of the label roll with the lever (pic.5,#41) in lock position.

11. HARDWARE NOTES

11.1. HOW TO CHECK ELECTRONIC BOARDS

- **First unplug the power cable from the electronic cabinet.**
- turn the 4 front and the 4 rear screws out (pict.8#114 - 121).
- remove front and rear panels.
- turn the 4 side screws out (pict.8,#122 - 125).
- turn the 3 inner screws out (pict.8,#126 - 128).
- Unplug the following connectors from CPU board (pict.21).and pull carefully off the electronic boards from the chassis
  - Y3 = LCD
  - Y4 = stepping motor
  - Y5 = label photosensor
  - Y7 = serial port
  - Y11 = I/O signals
  - Y14 = fan
  - Y17 = Keyboard
  - Y18 = LCD
  - Y29 = USB
  - Y30 = power supply
- disconnect the ground cable turning the chassis nut out
- unplug the fuses connectors and the main switch connector.

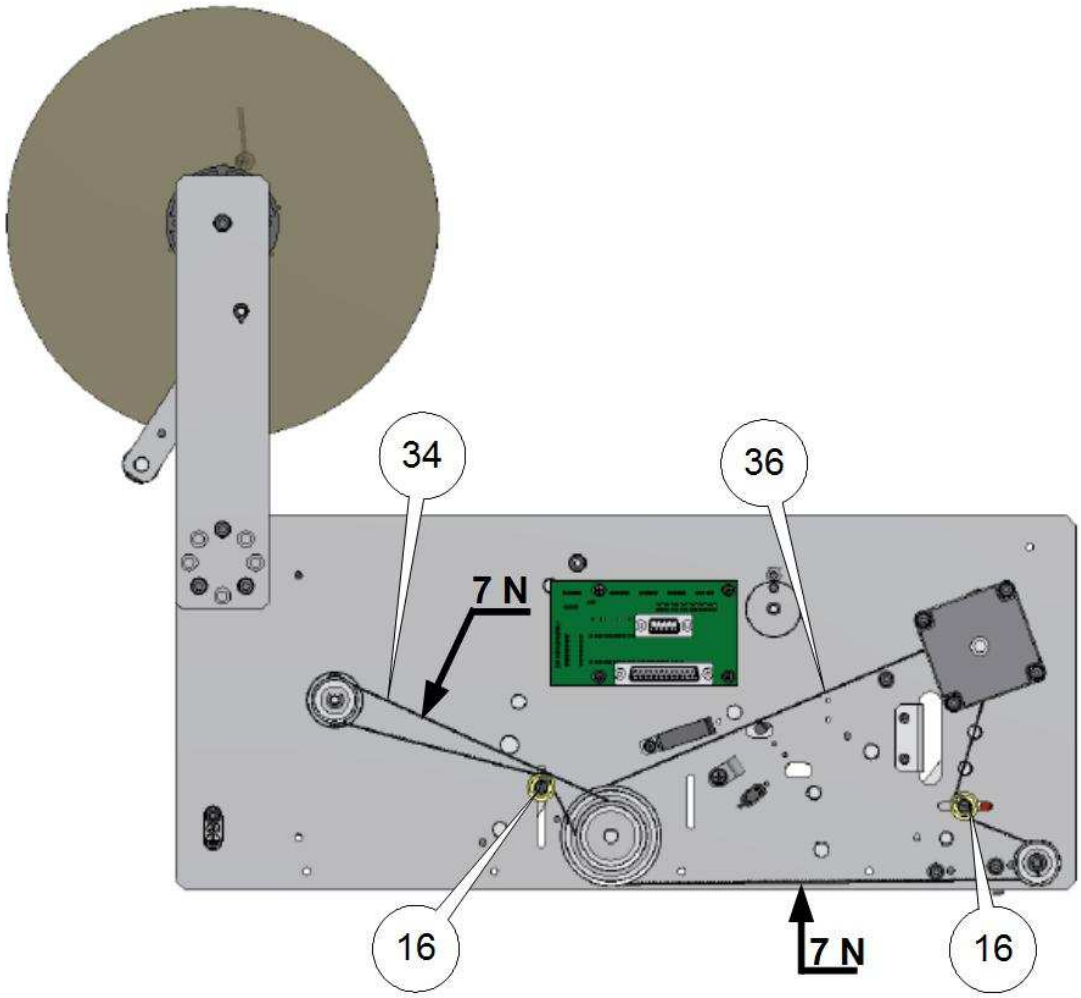

114
115
118
119
F1
F2
Esc
Print
OK
T1.6A 250V T8A 250V
RS232-II
USB
RS232/422/485
ETH
117
116
121
120
122
123
DIN6
P9
P25
CN2
CN1
STARTPR IN
PRINTEND OUT
ALARM OUT
125
124
126
127
128

PICTURE 8

11.2. DRIVE BELT REPLACEMENT

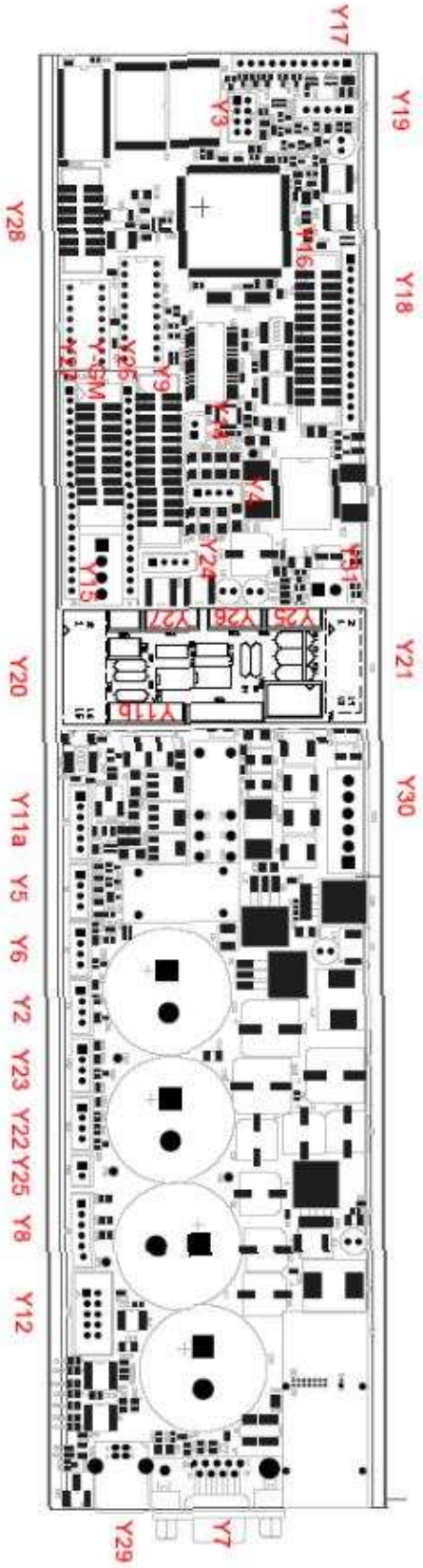
(SEE PICTURE 10)

Loosen the relevant idler #16 and remove the belt. Replace the relevant belt and stretch it by the idler till you get a deflection of 4 to 6 mm when applying a force of 7 N.



PICTURE 10

12. SCHEMES



Dispenser 4” EL7

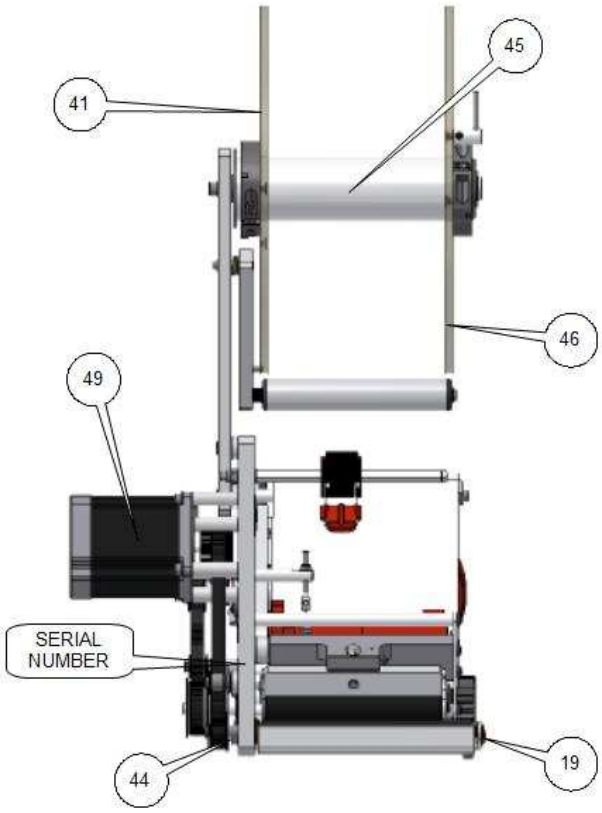
Y1	
Y2	
Y3	LCD
Y4	Motor
Y5	Label sensor
Y6	
Y7	Serial port
Y8	
Y9	
Y10	
Y11	I/O Signals
Y12	
Y13	
Y14	Fan
Y15	
YGM	
Y17	Keyboard
Y18	LCD
Y19	
Y20	
Y21	
Y22	
Y23	
Y24	
Y25	
Y26	
Y27	
Y28	
Y29	USB
Y30	Power supply

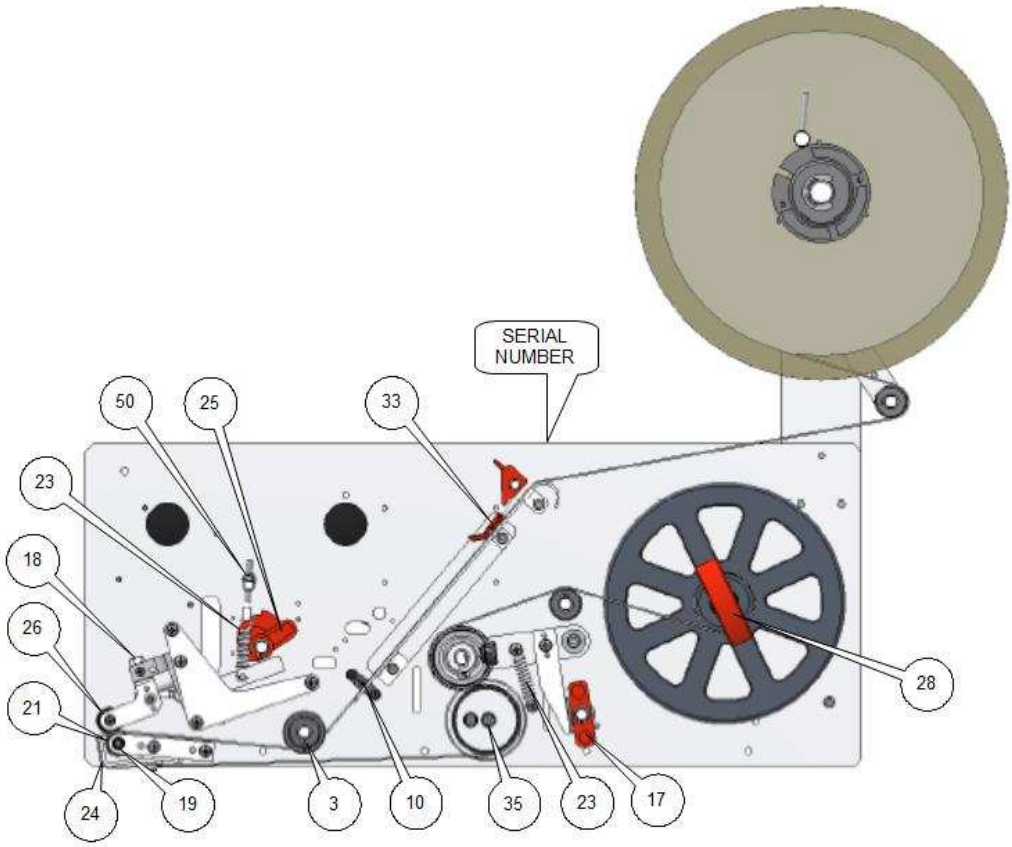
PICTURE 21 LOGIC BOARD - layout

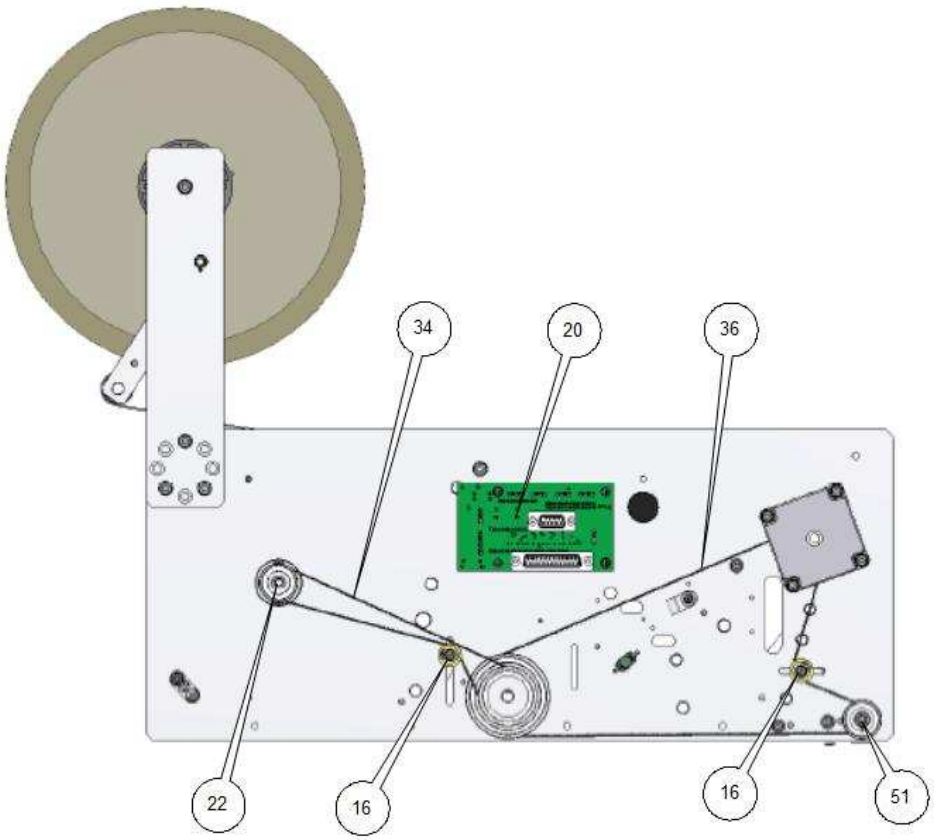
13. PART LIST AND RELEVANT PICTURES

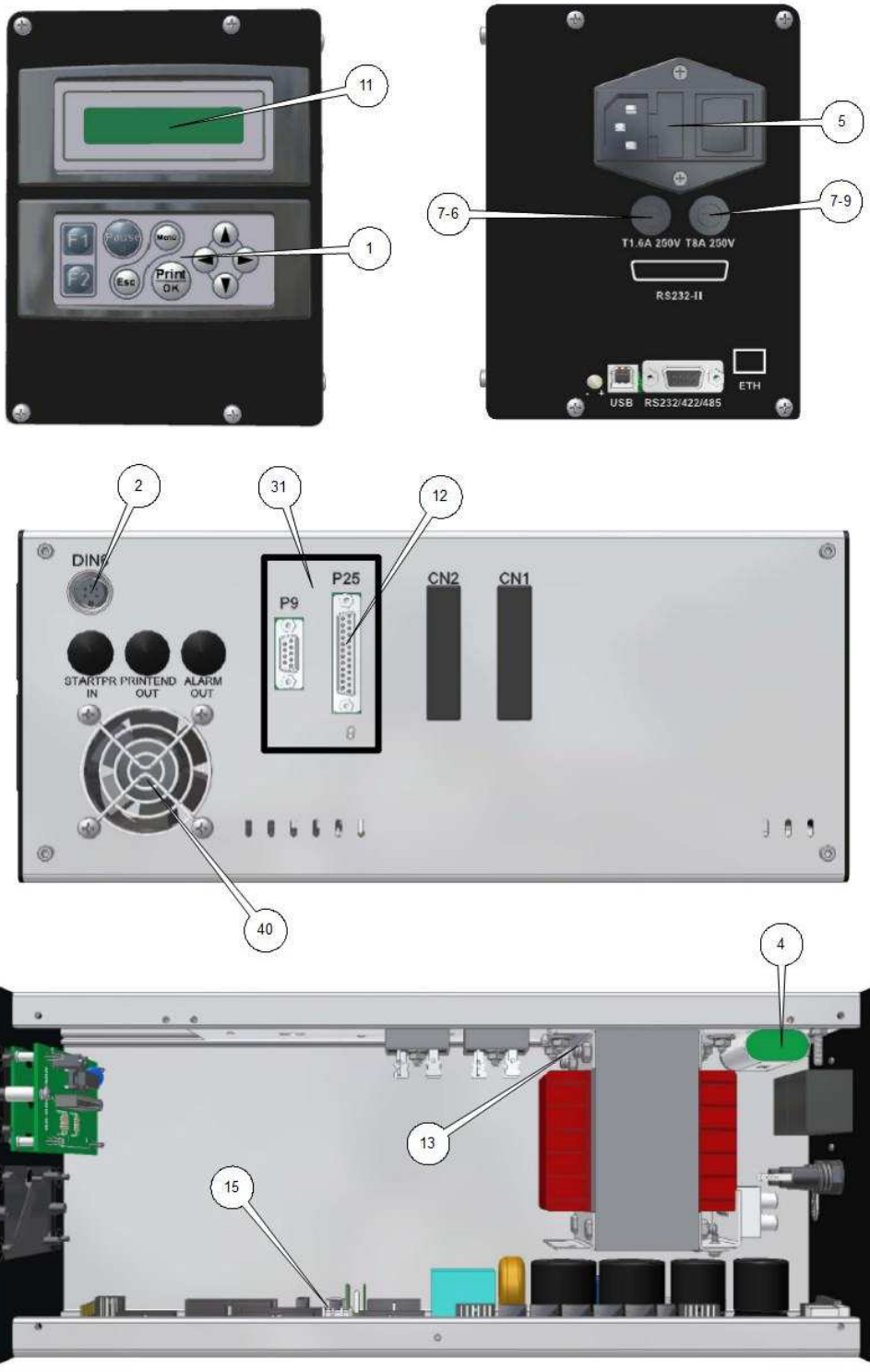
(items are referred to following pictures)

ITEM	PART NUMBER	DESCRIPTION	Dispenser 4" EL7
1	800822960	keyboard	*
2	801665280	DIN connector assy	*
3	800925280	ring clip	*
4	801292050	filter cap	*
5	056102080	fuse 2A T	*
6	056102020	fuse 1.6A T	*
7	801292090	fuse holder	*
9	056102030	fuse 8A T	*
10	809065080	label photosensor assy	*
11	800943880	display assy	*
12	059006010	cable 25 pins, 1000 mm	*
13	800944080	power supply	*
15	800877000D5	CPU board	*
16	800925310	belt idler assy	*
17	800762090	lever	*
18	800722460	nut	*
19	061702050	bushing	*
20	80087217001	connection board (Dispenser)	*
21	800926510	feeding roller	*
22	801872020	rewinding pulley Z35	*
23	800742100	spring	*
24	800926520	peeling plate assy	*
25	800925890	lever cam	*
26	800928890	pressure roller	*
28	800762350	clip holder 4"	*
31	800872180	connection board (electronic cabinet)	*
33	810940029	media position holder assembly	*
34	800782180	belt	*
35	800949540	driving roller assy	*
36	800782080	belt	*
40	800926220	fan assy 60 x 60 mm	*
41	801605260	fixed flange assy	*
44	061702060	bushing	*
45	801800103	label unwind holder	*
46	801605200	movable flange assy	*
49	800947640	stepper motor assy	*
50	801842501	tie rod	*
51	800926560	feeding roller pinion Z28	*


41
45
46
49
SERIAL
NUMBER
44
19


SERIAL
NUMBER
50
25
33
23
18
26
21
24
19
3
10
35
23
17
28


34
20
36
22
16
16
51


11
1
5
7-6
7-9
T1.6A 250V T8A 250V
RS232-II
USB
RS232/422/485
ETH
2
31
12
DIN
P9
P25
CN2
CN1
STARTPR IN
PRINTEND OUT
ALARM OUT
40
4
13
15